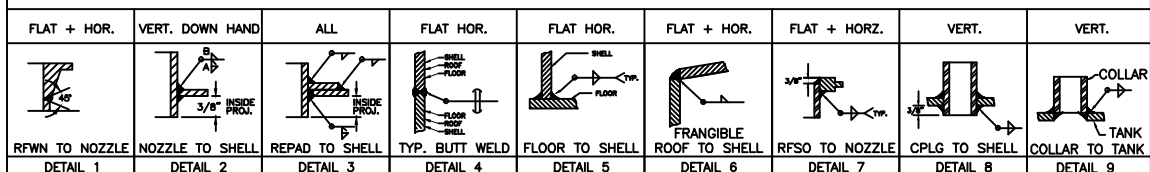


ALTHOUGH ALL DIMENSIONS
ARE BELIEVED TO BE TRUE.
WORKER IS TO NOTIFY
FOREMAN OF ANY ERRORS
OR DISCREPANCIES
IMMEDIATELY.

THE INFORMATION CONTAINED IN THIS
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WELD DETAILS



DATE DRAIN:
MM/DD/YYYY

NO.	SIZE	DESCRIPTION	SCH.	RPD.	LOC.	ELEV.
N1	2"	150# RF50 FLANGE- SFF	Sch 80		39'	6'-0"
N2	2"	150# RF50 FLANGE- SFF	Sch 80		39'	31'-0"
N3	10"	150# RF50 FLANGE- SFF - BLUNDED PERMANENTLY	Sch 40		55'	3'-0"
N4	4"	150# RF50 FLANGE- SFF	Sch 40		77'	0'-0"
N5	6"	150# RF50 FLANGE- SFF	Sch 40		90'	2'-0"
N6	4"	150# RF50 FLANGE- SFF C/W DOWNCOMER	Sch 40		180'	3'-0"
N7	6"	150# RF50 FLANGE- SFF	Sch 40		180'	16'-9"
N8	8"	150# RF50 FLANGE- SFF	Sch 40		180'	30'-0"
N9	10"	150# RF50 FLANGE- SFF - BLUNDED PERMANENTLY	Sch 40		225'	31'-0"
N10	10"	150# RF50 FLANGE- SFF	Sch 40		230'	27'-10"
N11	4"	150# RF50 FLANGE- SFF	Sch 40		270'	3'-0"
N12	4"	150# RF50 FLANGE- SFF	Sch 40		SEE PLAN VIEW	ROOF
C1	0'-2"	3000# FULL COUPLING			35'	6'-0"
C2	2"	3000# FULL COUPLING			35'	31'-0"
C3	0'-1"	3000# FULL COUPLING				6'-0"
C4	1"	3000# FULL COUPLING			SEE PLAN VIEW 137'	6'-0"
C5	1"	3000# FULL COUPLING			SEE PLAN VIEW 137'	6'-0"
C6	2"	3000# FULL COUPLING			SEE PLAN VIEW 137'	6'-9"
A1	STD	TRANSPORTATION SUPPORT			SEE PLAN VIEW 128'	SEE ELEV 5'-0"
F1	CUST	FIRE TUBE FLANGE				
F2	CUST.	FIRE TUBE FLANGE			148'	5'-0"
T1	8"	THIEF HATCH			43'	ROOF
T2	8"	API FLANGE - C/W BLIND			275'	ROOF
M1	STD	24" X 48" STD MANWAY			0'	SEE ELEV 62'
G1	STD	GAUGE BOARD			62'	ROOF



SHIELD
INDUSTRIES LTD.

CONTAINMENT TANK
23'-6" O.D. x 32' HIGH

REV No.	0
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