
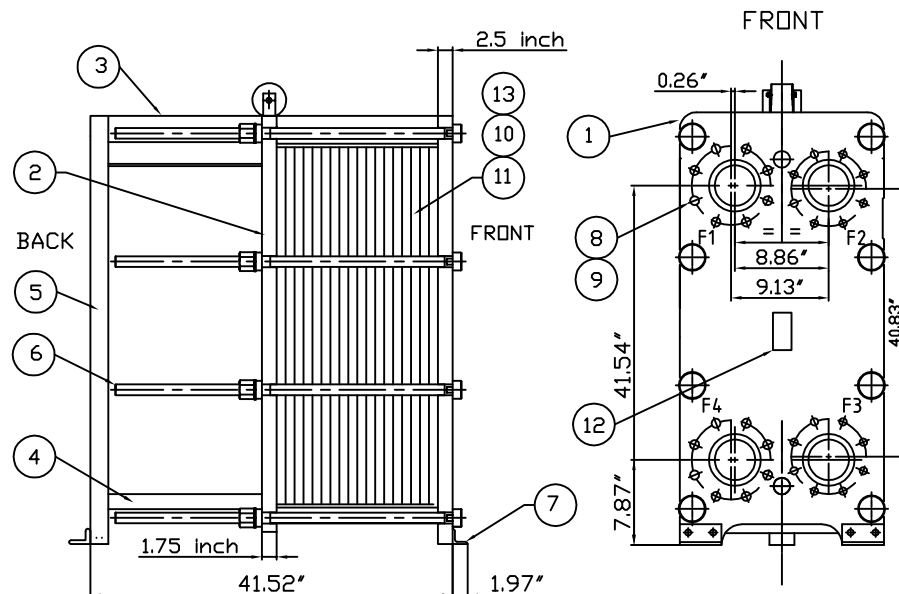
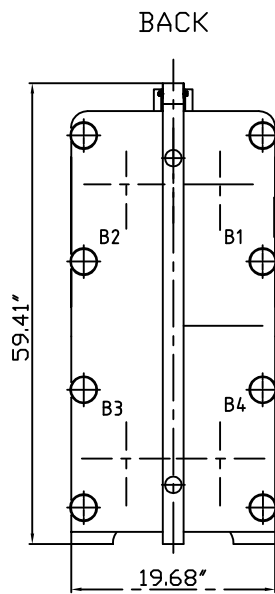


BILL OF MATERIALS			
ITEM	DESCRIPTION	MATERIAL	QTY
1	FRONT PLATE	SA516 Gr.70	1
2	FOLLOWER PLATE	SA516 Gr.70	1
3	UPPER CARRYING BAR	CS WITH SS Contacts	1
4	GUIDE BAR	AISI304	1
5	SUPPORT COLUMN	A36	1
6	TIGHTENING RODS	SA193-B7M	10
7	SUPPORT FEET	A36	3
8	4" 300# PORT, F2/F3	AISI316 Lined	2
9	3" 300# PORT, F1/F4	AISI316 Lined	2
10	SW CASSETTES	AISI316 0.6MM	64
11	GASKET	EPDM HT/ EPDM HT Ring	65
12	NAMEPLATE	AISI304	1
13	SHROUD (NOT SHOWN)	GALVANIZED STEEL	1

DATA	HOT SIDE	COLD SIDE
MEDIA	Amine	R245FA
TEMP IN	191.30°F	91.69°F
TEMP OUT	118.83°F	172.40°F
FLOW RATE	27.64 GPM	51.87 GPM
PD	0.34 PSI	0.92 PSI
HEAT EX.	874,450 BTU/HR	
DES. TEMP./ MDMT	212F / -30F	
DESIGN/TEST P.	300/390 PSI	
NET WEIGHT	1680 LBS	

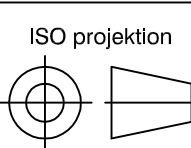

PORT DATA			
F2	R245FA OUT	F4	Amine OUT
F1	Amine IN	F3	R245FA IN
B1	NOT USED	B3	NOT USED
B2	NOT USED	B4	NOT USED
MODEL NO.	SW40A-IS-64-TL		
SERIAL NO.			

 DESIGNED AND STAMPED ACCORDING TO ASME:
 SECTION VIII; DIVISION 1: ED. 2010, Addenda 2011
 CAD Design



F1 / F4 - 3", #300
 F2 / F3 - 4", #300

Pressure Components to meet NACE & API 662 requirements

Dimensions without tolerance: ISO 2768-m ISO projektion 	Drawn: DS Date: 1/16/13 Check: Date:	Description: SW40A-IS-64-TL GENALTA POWER Tag: HEATER (PHE-1100 TO 1800)	
	 SONDEX Jernet 9 DK-6000 Kolding	Rev. date: 08/08/2013 Rev. no.: 3 Drawing: SW40A-IS-64	

LAYER DK TURNED OFF