



ULTRASONIC CORROSION SURVEY

Survey Name: HARVEST ENERGY

Report Number: 978

Survey Date: 14/07/2011

LSD: 12-15-040-08W4	Dwg: 19	Vessel Number: 3055474	Manufacturer: PROCESS IND	Inspector: G. MERCER
District Unit: AMISK		Vessel Name: FREE WATER KNOCKOUT	Serial Number: 94-C2883-300	Process:
Location: PLANT		Year Built: 1994	Shell MAWP PSI: 100 MAWT F: 140	
Skid:		Tag Number: V-130	Tube MAWP PSI: 0 MAWT F: 0	
		CRN: M 6442.2	Vessel CA: 0.0000	

Band	Description	Baseline	Previous	Current	Next Inspection Material	Nominal CA	TMIN	ST Loss MPY	LT Loss MPY	Recommended Retirement Date
00	- Piping	Ref	2011	0.1920		0.2160	0.0100			
Shape	90° Elbow	Min		0.1850	A 234 - WPB	0.0270				
OD	3.5	Avg		0.2110		Caution				
Spec.	B31.3				Comments:					
05	- Piping	Ref	2011	0.1990		0.2160	0.0100			
Shape	90° Elbow	Min		0.1850	A 234 - WPB	0.0270				
OD	3.5	Avg		0.2070		Caution				
Spec.	B31.3				Comments:					
10	- Piping	Ref	2011	0.1350		0.1540	0.0068			
Shape	90° Elbow	Min		0.1350	A 234 - WPB	0.0192				
OD	2.375	Avg		0.1430						
Spec.	B31.3				Comments:					
15	- Piping	Ref	2011	0.1530		0.1540	0.0068			
Shape	90° Elbow	Min		0.1320	A 234 - WPB	0.0192				
OD	2.375	Avg		0.1450		Caution				
Spec.	B31.3				Comments:					



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Band Description		Baseline	Previous	Current	Next Inspection Material	Nominal CA	TMIN	ST Loss MPY	LT Loss MPY	Recommended Retirement Date
20 - Piping	Ref	2011	0.3460	2011	0.3460	0.3370	0.0128			
Shape 90° Elbow	Min		0.3070		0.3070	A 234 - WPB	0.0421			
OD 4.5	Avg		0.3340		0.3340					
Spec. B31.3										Comments:
25 - Piping	Ref	2011	0.3370	2011	0.3370	0.3370	0.0128			
Shape 90° Elbow	Min		0.2990		0.2990	A 234 - WPB	0.0421			
OD 4.5	Avg		0.3240		0.3240					
Spec. B31.3										Comments:
30 - Piping	Ref	2011	0.2270	2011	0.2270	0.2370	0.0128			
Shape 90° Elbow	Min		0.2190		0.2190	A 234 - WPB	0.0296			
OD 4.5	Avg		0.2290		0.2290					
Spec. B31.3										Comments:
35 - Piping	Ref	2011	0.4100	2011	0.4100	0.3650	0.0306			
Shape 90° Elbow	Min		0.3660		0.3660	A 234 - WPB	0.0456			
OD 10.75	Avg		0.3930		0.3930					
Spec. B31.3										Comments:



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Skid:			Tag Number: V-130	Tube MAWP PSI: 0 MAWT F: 0	
			CRN: M 6442.2	Vessel CA: 0.0000	

Band Description	Baseline	Previous	Current	Next Inspection Material	Nominal CA	TMIN	ST Loss MPY	LT Loss MPY	Recommended Retirement Date
40 - Piping	Ref	2011	0.3930		0.3650	0.0306			
Shape 90° Elbow	Min		0.3500	A 234 - WPB	0.0456				
OD 10.75	Avg		0.3930						
Spec. B31.3				Comments:					
45 - Piping	Ref	2011	0.2120		0.2160	0.0100			
Shape 90° Elbow	Min		0.1860	A 234 - WPB	0.0270				
OD 3.5	Avg		0.2110		Caution				
Spec. B31.3				Comments:					
50 - Piping	Ref	2011	0.1350		0.1540	0.0068			
Shape 90° Elbow	Min		0.1330	A 234 - WPB	0.0192				
OD 2.375	Avg		0.1490		Caution				
Spec. B31.3				Comments:					
55 - Piping	Ref	2011	0.2130		0.2160	0.0100			
Shape 90° Elbow	Min		0.2030	A 234 - WPB	0.0270				
OD 3.5	Avg		0.2110						
Spec. B31.3				Comments:					



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Band	Description	Baseline	Previous	Current	Next Inspection	Nominal	TMIN	ST Loss	LT Loss	Recommended
					Material	CA		MPY	MPY	Retirement
										Date
60	Column - Shell	Ref	2011	0.3500		0.2800	0.0222			
Shape	Cylindrical	Min		0.3260	SA 285 - C	0.0000				
OD	6.625	Avg		0.3580						
Spec.	VIII Div 1				Comments:					
65	Column - Head	Ref	2011	0.2930		0.2800	0.0221			
Shape	Ellipsoidal	Min		0.2440	SA 285 - C	0.0000				
OD	6.625	Avg		0.2630		Caution				
Spec.	VIII Div 1				Comments:					
70	- Piping	Ref	2011	0.1720		0.2180	0.0068			
Shape	90° Elbow	Min		0.1420	A 234 - WPB	0.0272				
OD	2.375	Avg		0.1820		Caution				
Spec.	B31.3				Comments:					
75	- Piping	Ref	2011	0.1740		0.2180	0.0068			
Shape	90° Elbow	Min		0.1520	A 234 - WPB	0.0272				
OD	2.375	Avg		0.1720		Caution				
Spec.	B31.3				Comments:					