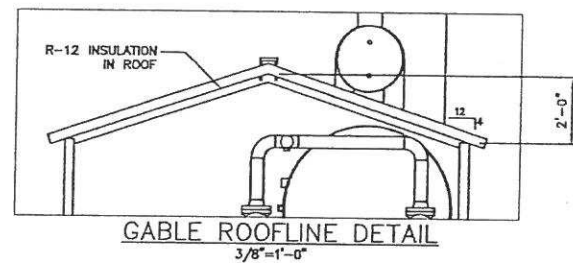


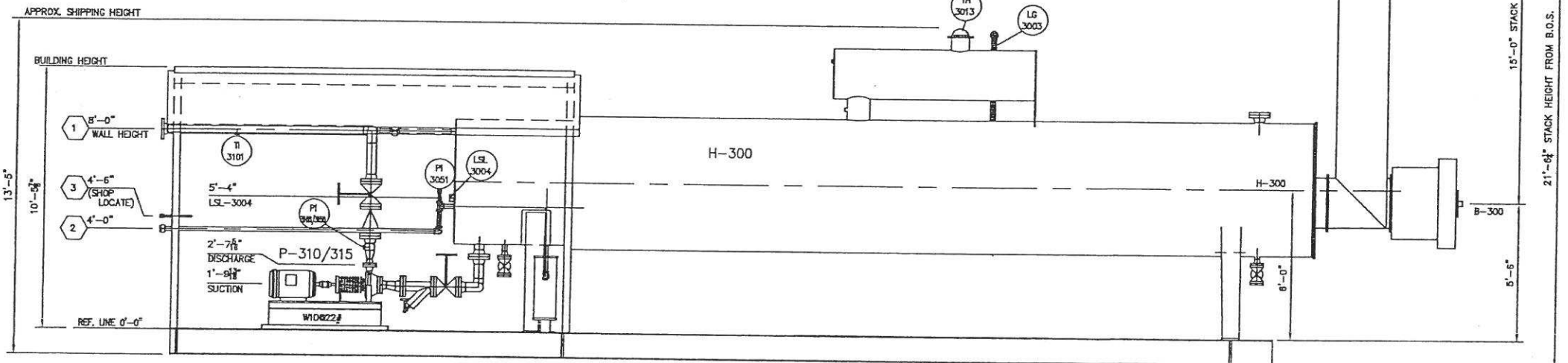
PLAN
SCALE 3/8"=1'-0"



VENDOR TO PROCEED AS NOTED
☐ APPROVED FOR CONSTRUCTION.
☐ APPROVED FOR CONST. AS NOTED
☐ REVISE AND RESUBMIT AS NOTED

SIGNED: _____

DATE: _____



ELEVATION "A-A"
SCALE 3/8"=1'-0"

TIE-IN SCHEDULE:

- 1 4" CL300 ANSI RFWN HEAT MEDIUM SUPPLY @ ELEV. 8'-0"
- 2 1" CL3000 NPT FUEL GAS SUPPLY @ ELEV. 4'-0"
- 3 [1/2]" CL3000 NPT INSTRUMENT AIR SUPPLY @ ELEV. 4'-6" (SHOP LOCATE)

PROJECT NAME: _____

DATE: Nov 8/06 RS

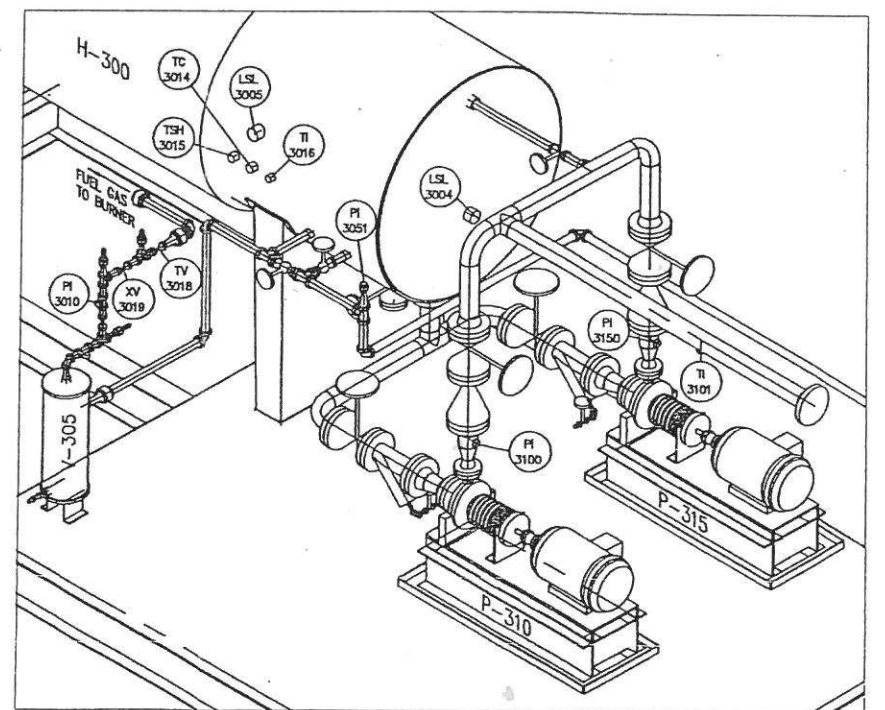
PROJECT #: _____

GENERAL NOTES:

1. THIS DRAWING IS TO BE READ IN CONJUNCTION WITH THE MECHANICAL FLOWSHEET.
2. PROCESS PIPING TO BE DESIGNED TO ASME B31.3 2004 EDITION.
3. PRESSURE VESSELS ARE TO BE REGISTERED IN ALBERTA.
4. VESSELS AND PIPING TO BE INSULATED AS PER FLOWSHEET AND/OR FABRICATION DRAWINGS.
5. PAINTING: SURFACE PREPARATION: COMMERCIAL SANDBLAST TO SSPC-SP6.
PRIMER: 1[S/C] CLOVERDALE #20-101 GREY OVERALL.
FINISH PAINT: 1[S/C] CLOVERDALE #20-F-34 (SERIES #11) WARM GREY MARINE ENAMEL.
6. ALL ELEVATIONS SHOWN ARE FROM TOP OF MAIN SKID MEMBERS. DEPTH OF SKID IS 1'-0" [1/4]".
7. ALL SKID EDGE CONNECTIONS TO BE HELD AT DIMENSIONS AND ELEVATIONS SHOWN FOR CUSTOMER TIE-INS.
8. SKID IS DESIGNED FOR A SIX (6) POINT LIFT.
9. BLEED TYPE INSTRUMENTS AND METER RUN MANIFOLD ARE INDIVIDUALLY VENTED [O/S] BUILDING.
10. [1/2]" INSTRUMENT AIR HEADER AS SHOWN, SHOP TO RUN AS REQUIRED WITH [1/4]" TAKE-OFFS (C/W) ISOLATION NEEDLE VALVE, 67 CFR REGULATOR, AND TUBING TO COMPLETE.
11. REMOVE ALL FLOATS/DISPLACERS FROM ALL LEVEL CONTROLLERS AND SWITCHES. TAG AND CRATE FOR SHIPPING.
12. ALL THERMOWELLS TO BE TAGGED WITH "TW" TAG NUMBERS.
13. PROTECT ALL OPENINGS FOR SHIPPING.
14. ESTIMATED SHIPPING WEIGHT: _____ lbs.
15. THREE (3) OPERATING MANUALS AND ONE (1) QUALITY CONTROL DATA BOOKS ARE PROVIDED.

300# (SWEET)	
DESIGN CONDITIONS:	
D.P. & TEMP.	700 PSIG @ [-20/150]F
BW C.A.	[1/16]"
NPT/SW C.A.	0"
RADIOGRAPHY	5% TO ASME B31.3
P.W.H.T.	NONE
* HYDROTEST	1.5 TIMES D.P.
PIPING:	
** BW PIPING	≥ 2" SCH. 40, SA-106-B
SW PIPING	≤ 1[1/2]" SCH. XH SA-106-B
NPT PIPING	≤ 1[1/2]" SCH. XH SA-106-B
INSTRUMENT TUBING	1[1/4]" O.D. VENTS (3/8)" ELECTRO-GALV. C.S. (0.035)"
PROCESS TUBING	[3/8]" O.D. ELECTRO-GALV. C.S. (0.035)"
FITTINGS:	
BW FITTINGS	≥ 2" SCH. 40, SA-234-WPB
SW FITTINGS	≤ 1[1/2]" 3000# SA-105
NPT FITTINGS	≤ 1[1/2]" 3000# SA-105
FLANGES	RFWN BORE TO PIPE, SA-105
GASKETS	304SS x [1/8]" THK. FLEXITALLIC
BOLTING	SA-193-B7/SA-194-2H
PUMP/L.G. NIPPLES	SCH. 160, SA-106-B
INSTR. TUBING FITTINGS	CAD. PLATED C.S. PARKER A-LOK
PROCESS TUBING FITTINGS	CAD. PLATED C.S. PARKER A-LOK

* LOW PRESSURE NPT/SW PIPING IS AIR TESTED AT 100 PSIG.
 ** PIPE SCHEDULE IS SELECTED BASED ON PRESSURE AND CORROSION LIMITS.
 *** ALLOW [1/16]" GAP IN SOCKET WELDING.



ONE (1) UNIT REQUIRED

ALCO GAS & OIL PRODUCTION EQUIPMENT LTD.

ASSEMBLY/LAYOUT FOR
 60" OD x 34'-0" LG DIRECT FIRED OIL HEATER
 3,000,000 BTU/HR

LOCATION: HARMATTEN
 CUSTOMER: _____
 DWG/SHOP ORDER: _____

REV. B

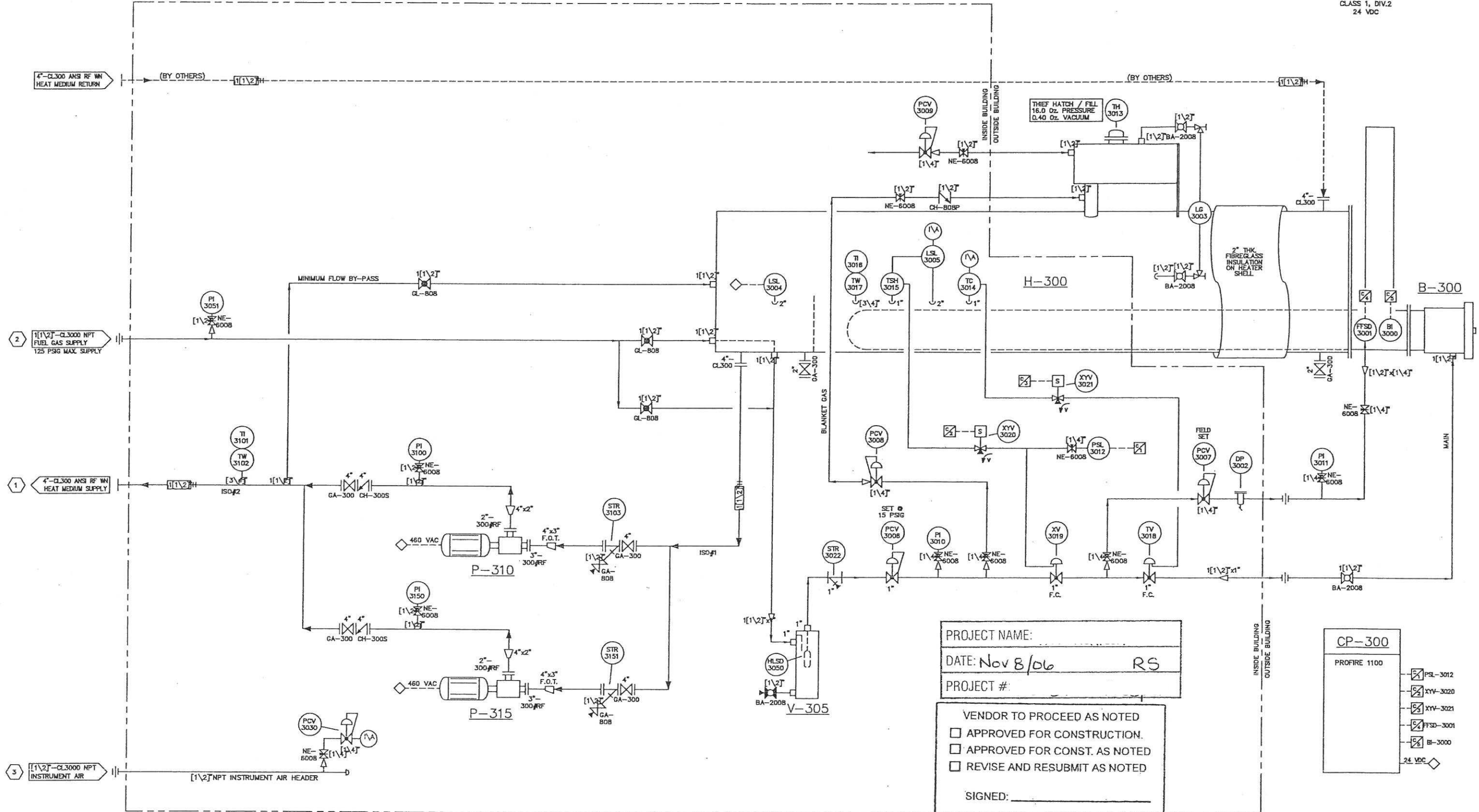
P-310/315
HEAT MEDIUM PUMPS
(2) DEAN CENTRIFUGAL PUMPS, MODEL RA 3000 2x3x2.5
200 USGPM @ 83 PSIG (250') DIFF.
20HP, 3600 RPM, 460V/3PH/60HZ
JOHN CRANE TYPE 21 MECH. SEAL, SIC ON CARBON w/ VITON ELASTOMERS,
SS METAL PARTS/SP MOTOR, DI CASING w/ 1/2" IMPELLER
3" CL300 SUCTION x 2" CL300 DISCH.

V-305
FUEL GAS SCRUBBER
ALCO #C-178
10 3/4" O.D. x 28' LG.
150 PSIG D.P. @ 150°F

H-300
DIRECT FIRED HEATER
60" O.D. x 34'-0" LG.
24" O.D. REMOVABLE FIRETUBE
24" O.D. x 15'-0" HIGH REMOVABLE STACK
24" O.D. x 8'-0" LONG EXPANSION POT
1" NPT FUEL GAS PRE-HEAT COIL

B-300
FLAME ARRESTED GAS BURNER
ZIRCO/ENARDO
3,000,000 [BTU/HR] BURNER RATING
24" O.D. FIREBOX CONNECTION

CP-300
BURNER CONTROL PANEL
PROFIRE 1100
SPARK GENERATED IGNITOR
AUTO/MANUAL RE-LIGHT
FLAME FAIL SHUTDOWN
REMOTE START/STOP/STATUS
CLASS 1, DIV.2
24 VDC



VALVE TAGGING

GA-818
SUFFIX
END CONNECTION
TRIM
PRESSURE RATING
VALVE TYPES: BA = BALL
CA = GATE
CL = CLOSE
CH = CHECK
NE = NEEDLE
BB = GAUGE (BLOCK [W] BLEED)
BV = BUTTERFLY
SV = SPECIALTY

PRESSURE RATINGS:
1 = CL150 ANSI
3 = CL300 ANSI
8 = CL600 ANSI
15 = CL1500 ANSI/1500# API
20 = 20000 WOG
25 = CL2500 ANSI/2500# API
30 = 30000 WOG
40 = 40000 WOG
60 = 60000 WOG
[NOG PRESSURE RATINGS ONLY
APPLY TO THREADED AND SOCKET-
WELDED BALL VALVES.]

TRIM:
0 = STANDARD
1 = SOUR
2 = SOUR LOW TEMPERATURE
3 = LOW TEMPERATURE
4 = HIGH TEMPERATURE
END CONN.:
0 = RF
1 = RTJ
6 = SW
7 = NPT x SW
8 = NPT
9 = MNPT x FNPT
SUFFIX:
F = FULL PORT
S = SWING CHECK
P = PISTON CHECK

NOTES:

1. * ITEMS SUPPLIED BY EQUIPMENT VENDOR.
2. ** ITEMS SUPPLIED BY CUSTOMER & INSTALLED BY ALCO.
3. *** DENOTES TURBINE METERS REQUIRING A MIN. STRAIGHT PIPE LENGTH OF 10' UPSTREAM & 5' DOWNSTREAM.

GENERAL LEGEND:

1. — DENOTES PNEUMATIC TIE-IN.
2. — DENOTES PNEUMATIC COMPRESSOR PANEL TIE-IN.
3. — DENOTES CAPILLARY TIE-IN.
4. — DENOTES ELECTRICAL TIE-IN (BY OTHERS).
5. — DENOTES ELECTRICAL JUNCTION BOX TIE-IN.
6. — DENOTES LOCAL PLC TIE-IN (BY OTHERS).
7. — DENOTES LOCAL ELECTRICAL PANEL TIE-IN.
8. — DENOTES FIELD MOUNTED INSTRUMENT.
9. — DENOTES LOCAL PANEL INSTRUMENT.
10. — DENOTES LOCAL PANEL INSTRUMENT, (MOUNTED INSIDE PANEL).

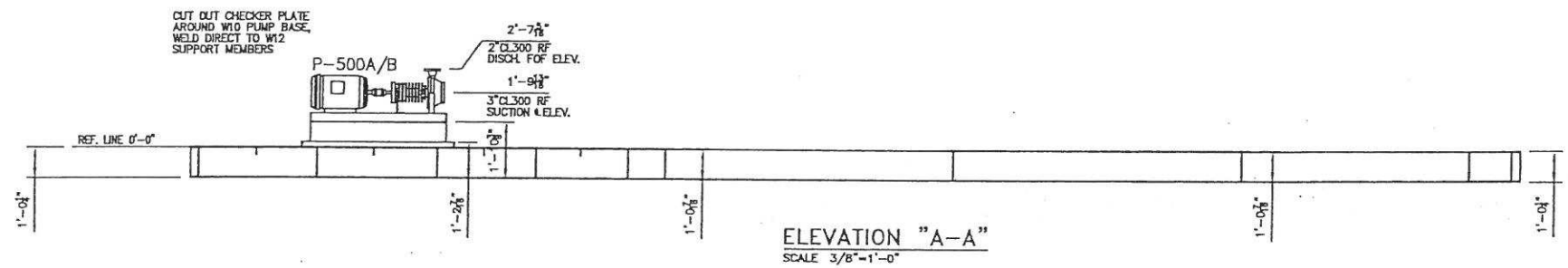
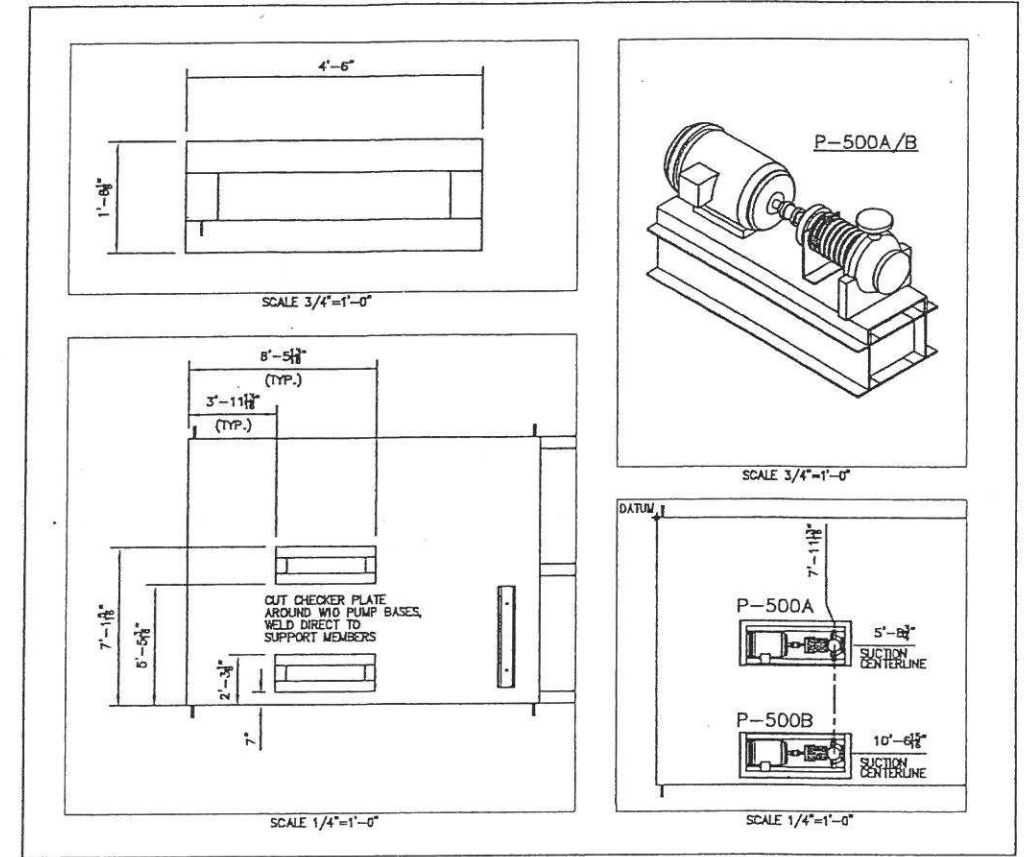
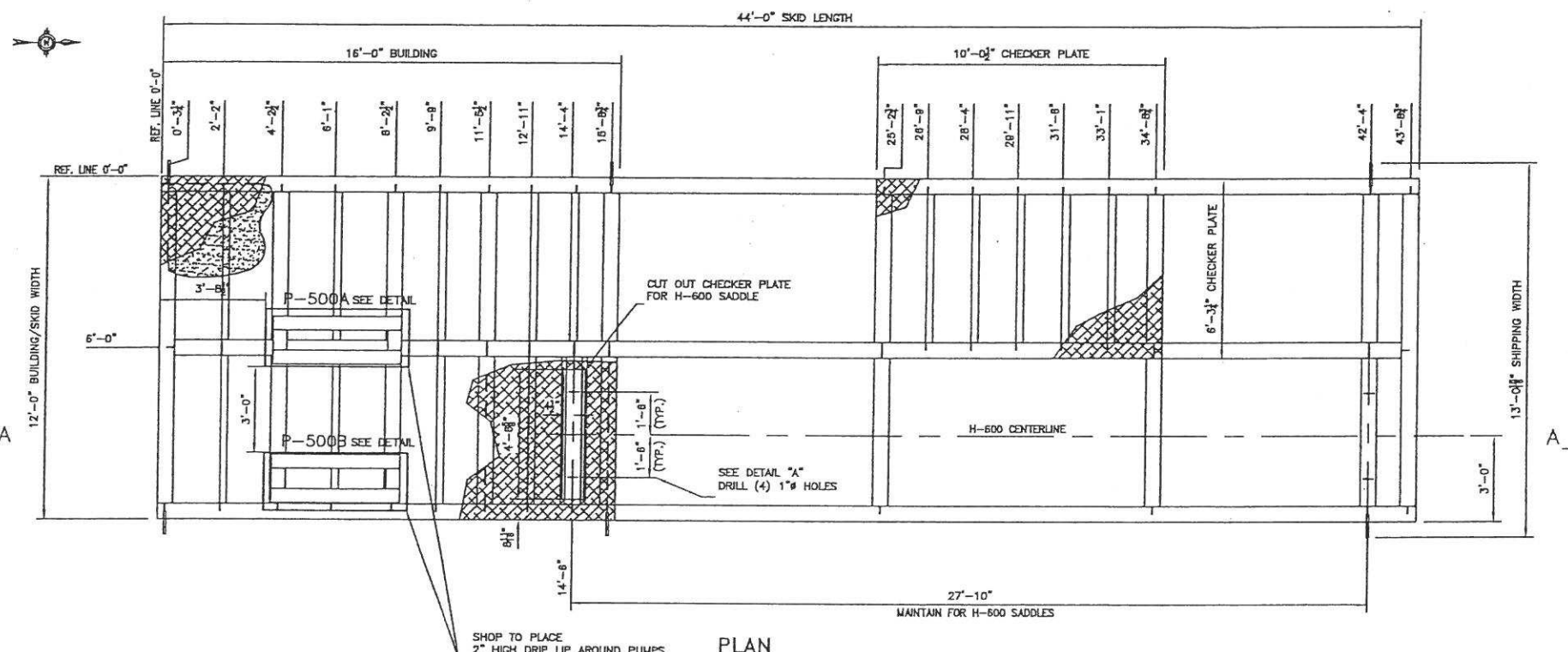
DWG.	DESCRIPTION	REV.	DATE	BY	CHK'D	DESCRIPTION
D-2006-7666-SIA-001	LAYOUT/ASSEMBLY	B	2006-10-11	RKL		REVISED TACING PER CUSTOMER MARK-UP
		A	2006-09-28	PP		ISSUED FOR CUSTOMER APPROVAL
REVISIONS						

DRAWN: PP
DATE: 2006-09-28
SCALE: NTS
CHK'D: NTS
LOCATION: _____
CUSTOMER: _____
DWG./SH: _____

ONE (1) UNIT REQ'D

ALCO GAS & OIL
PRODUCTION EQUIPMENT LTD.
The information contained herein is the confidential property of Alco Gas and Oil Production Equipment Ltd. and is not to be published. The information is based on the understanding that no part thereof shall be copied or reproduced in a form without authorization in writing from Alco Gas and Oil Production Equipment Ltd.

MECHANICAL FLOWSHEET
DIRECT FIRED HEATER PACKAGE
60" O.D. x 34'-0" LG. 3,000,000 [BTU/HR]
L.S.D.: 06-15-032-05 WSM



PROJECT NAME: _____

DATE: Nov 6/06 RB

PROJECT #: _____

VENDOR TO PROCEED AS NOTED

☐ APPROVED FOR CONSTRUCTION.

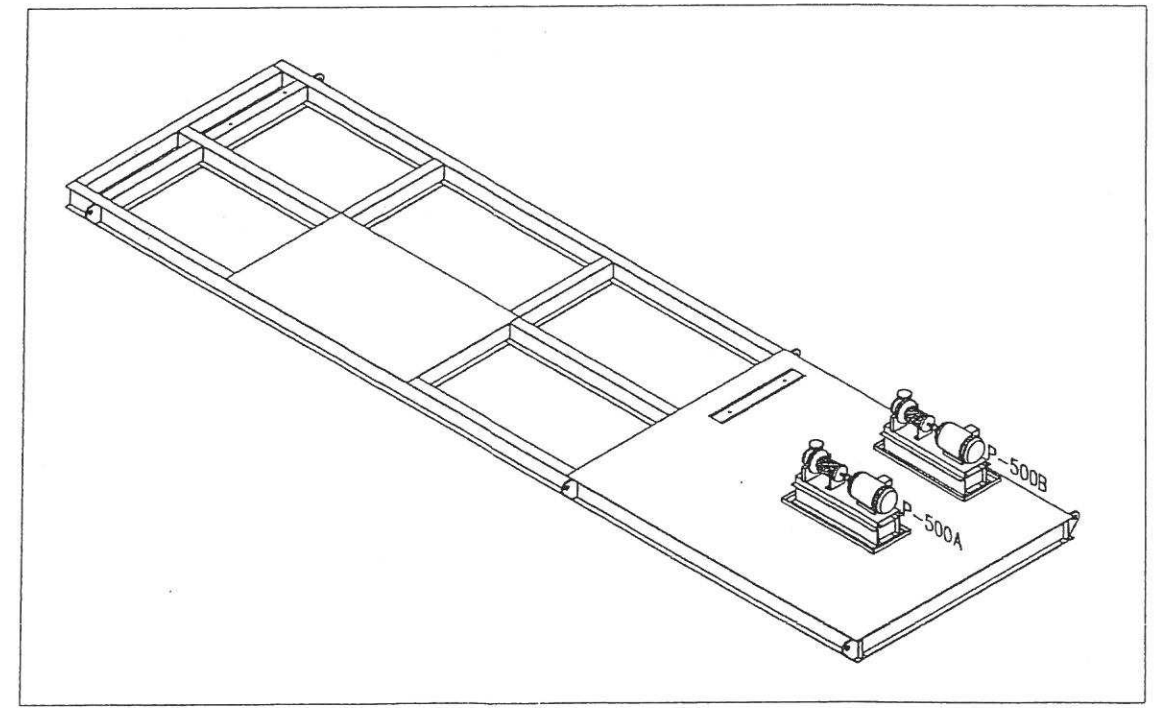
☐ APPROVED FOR CONST. AS NOTED

☐ REVISE AND RESUBMIT AS NOTED

SIGNED: _____

DATE: _____

- NOTES
- ALL SKID MEMBERS TO BE FULLY WELDED TOP AND BOTTOM WITH TOP WELD GROUND FLUSH (SEE DETAIL). CHECKER PLATE SEAMS ARE SEAL WELDED.
 - ALL MAIN SKID MEMBERS TO BE MOUNTED FLUSH ON BOTTOM.
 - [1/16]" WELD GAP IS INCLUDED IN ALL STRUCTURAL STEEL CUT LENGTHS.
 - SURFACE PREPARATION: COMMERCIAL SANDBLAST TO SSPC-SP6
PRIMER: 1 [S/C] CLOVERDALE #T-101 GREY OVERALL
FINISH: 1 [S/C] CLOVERDALE #20-F-34 (SERIES #111) WARM GREY MARINE ENAMEL
INSULATION: NONE
 - USE OF THE FOLLOWING WELDING ROD(S) IS ACCEPTABLE:
☒ METAL CORE
☒ E-7010
☒ E-7018
☒ E-7024 (JET ROD)
NOTE: SHOP TO USE METAL CORE WHEREVER POSSIBLE.
 - SKID IS DESIGNED FOR A SIX (6) POINT LIFT.
 - ESTIMATED SHIPPING WEIGHT: 9,490 Lbs.



ONE (1) UNIT REQUIRED

ALCO GAS & OIL
PRODUCTION EQUIPMENT LTD.

The information contained herein is the confidential property of Alco Gas and Oil Production Equipment Ltd. and is not for publication. The information is based on the understanding that no part thereof shall be copied or retransmitted in a third party without authorization in writing from Alco Gas and Oil Production Equipment Ltd.

STRUCTURAL SKID FOR
60"OD x 34'-0" LG DIRECT FIRED OIL HEATER
3,000,000 BTU/HR

DWG.	DESCRIPTION	REV.	DATE	BY	CHKD	DESCRIPTION
D-2006-7656-09-01	DIRECT FIRED OIL HEATER	0	2006-10-02	PP		ISSUED FOR CONSTRUCTION
D-2006-7656-50A-01	ASSEMBLY/LAYOUT	0	2006-10-02	PP		

DRAWN: PP

DATE: 2006-10-02

SCALE: [3/8]"=1'-0"

CHKD:

LOCATION:

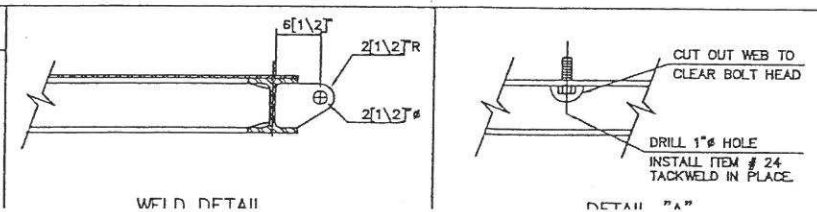
CUSTOMER: PROSPECT

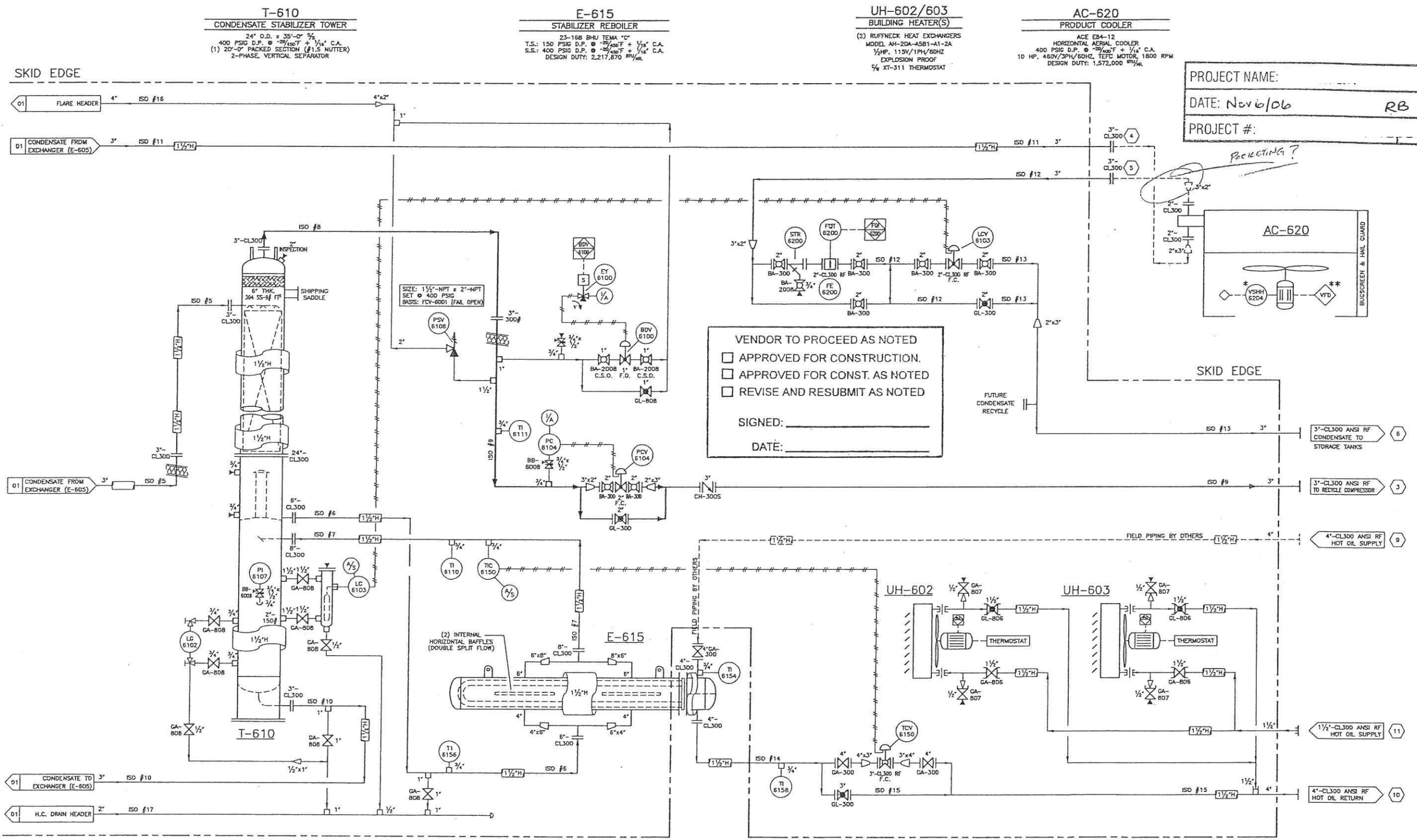
DWG. (SHEET) 0001

REV. 0

KJ.dwg. USER: Plot. Date: 10/04/2006 10:06 A

MISCELLANEOUS
WELD PROCEDURES





D-2006-7666-50F-002.dwg, USER: Turnack, 11/03/2006 - 11:38 A

ONE (1) UNIT REQUIRED

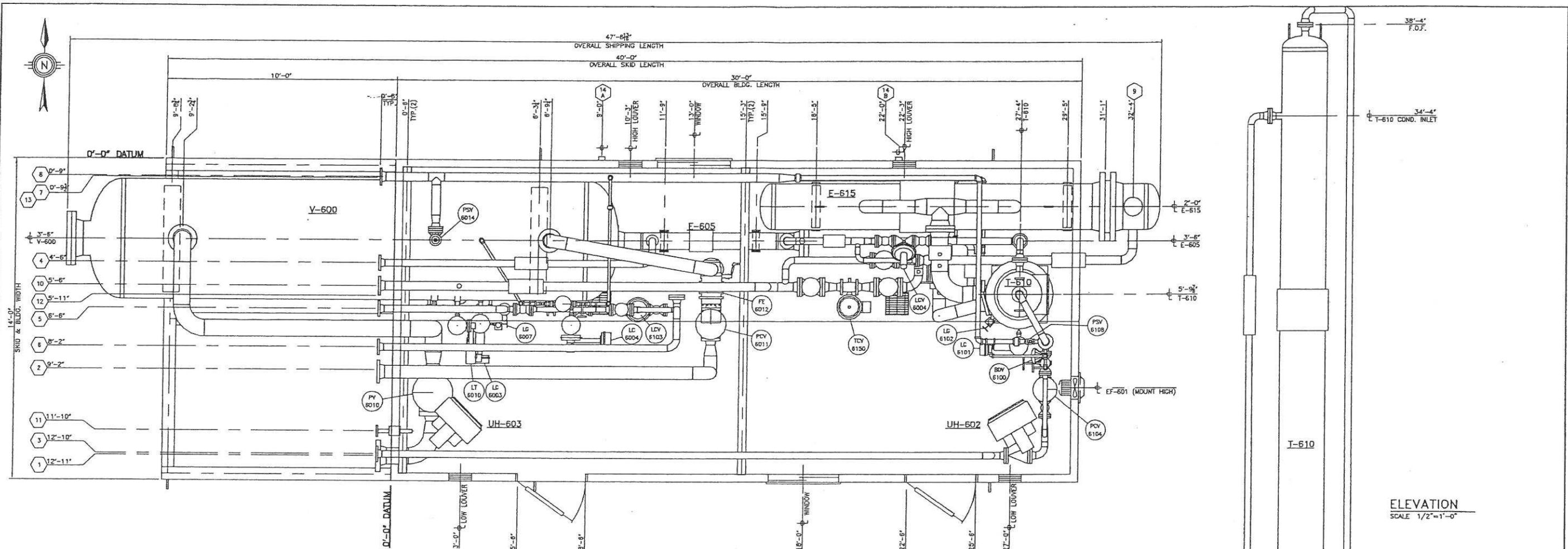
ALCO GAS & OIL
PRODUCTION EQUIPMENT LTD.

MECHANICAL FLOWSHEET
CONDENSATE STABILIZATION PACKAGE

DRWN: RKL
DATE: 2006-09-19
SCALE: NTS
CHTD:

LOCATION: L.S.
CUSTOMER: PROSPEX
DWG/SHOP ORDER: REV. 0

D-2006-7666-50F-002/002



TIE-IN SCHEDULE:

- | | |
|---|--|
| 1 8"-CL600 ANSI RFWN COND. INLET, ϕ ELEV. 1'-0" | 11 1 1/2"-CL300 ANSI RFWN HOT OIL SUPPLY, ϕ ELEV. 9'-3 1/4" |
| 2 8"-CL300 ANSI RFWN GAS OUT TO SALES, B.O.P. ϕ ELEV. 8'-11" | 12 1"-CL3000 NPT WATER OUTLET HEADER, ϕ ELEV. 1'-0" |
| 3 3"-CL300 ANSI RFWN GAS OUT TO RECYCLE COMP., B.O.P. ϕ ELEV. 8'-11" | 13 1"-CL3000 NPT INSTRUMENT AIR HEADER, ϕ ELEV. 3'-0" |
| 4 3"-CL300 ANSI RFWN COND. TO AC-620, ϕ ELEV. 9'-4 1/4" | 14 (2) 2"-CL3000 NPT SKID DRAIN, ϕ ELEV. 0'-4" BELOW TOP OF MAIN SKID |
| 5 3"-CL300 ANSI RFWN COND. TO LCY-6103, B.O.P. ϕ ELEV. 8'-11" | |
| 6 3"-CL300 ANSI RFWN COND. TO STORAGE TANKS, B.O.P. ϕ ELEV. 8'-11" | |
| 7 2"-CL150 ANSI RFWN H.C. DRAIN HEADER, ϕ ELEV. 0'-5" | |
| 8 4"-CL150 ANSI RFWN FLARE HEADER, ϕ ELEV. 9'-2 1/4" | |
| 9 4"-CL300 ANSI RFWN HOT OIL TO E-615, F.O.F. ϕ ELEV. 8'-4" | |
| 10 4"-CL300 ANSI RFWN HOT OIL RETURN, ϕ ELEV. 9'-5 1/4" | |

GENERAL NOTES:

- THIS DRAWING IS TO BE READ IN CONJUNCTION WITH THE MECHANICAL FLOWSHEET.
- PROCESS PIPING TO BE DESIGNED TO ASME B31.3 2004 EDITION.
- PRESSURE VESSELS ARE TO BE REGISTERED IN ALBERTA.
- VESSELS AND PIPING TO BE INSULATED AS PER FLOWSHEET AND/OR FABRICATION DRAWINGS.
- PAINTING: SURFACE PREPARATION: COMMERCIAL SANDBLAST TO SSPC-SP6. PRIMER: 15% CLOVERDALE #101 GREY OVERALL. FINISH PAINT: 15% CLOVERDALE #20-F-34 (SERIES #111) WARM GREY MARINE ENAMEL.
- ALL ELEVATIONS SHOWN ARE FROM TOP OF MAIN SKID MEMBERS. DEPTH OF SKID IS 1'-0 1/4".
- ALL SKID EDGE CONNECTIONS TO BE HELD AT DIMENSIONS AND ELEVATIONS SHOWN FOR CUSTOMER TIE-INS.
- SKID IS DESIGNED FOR A SIX (6) POINT LIFT.
- BLEED TYPE INSTRUMENTS AND METER RUN MANIFOLD ARE INDIVIDUALLY VENTED 3/4" BUILDING. REGULATOR BONNETS, INSTRUMENT CASES AND CONTROL VALVE ACTUATORS ARE NOT VENTED.
- 1/2" INSTRUMENT AIR HEADER AS SHOWN. SHOP TO RUN AS REQUIRED WITH 1/4" TAKE-OFFS 3/4" ISOLATION NEEDLE VALVE, 67 CFR REGULATOR, AND TUBING TO COMPLETE.
- REMOVE ALL FLATS/DISPLACERS FROM ALL LEVEL CONTROLLERS AND SWITCHES. TAG AND CRATE FOR SHIPPING.
- ALL THERMOWELLS TO BE TAGGED WITH "TW" TAG NUMBERS.
- PROTECT ALL OPENINGS FOR SHIPPING.
- ESTIMATED SHIPPING WEIGHT (LESS T-710): _____ lbs. WEIGHT OF T-710: _____ lbs.
- THREE (3) OPERATING MANUALS AND ONE (1) QUALITY CONTROL DATA BOOKS ARE PROVIDED.

	CL600 (SWEET)	CL300 (SWEET)	CL150 (SWEET)
DESIGN CONDITIONS:			
D.P. & TEMP.	1415 PSIG @ -20/150°F	700 PSIG @ -20/150°F	272 PSIG @ -20/150°F
B.W. C.A.	1/16"	1/16"	1/16"
NPT/SW C.A.	0"	0"	0"
RADIOGRAPHY	5% TO ASME B31.3	5% TO ASME B31.3	5% TO ASME B31.3
P.W.H.T.	NONE	NONE	NONE
* HYDROTEST	1.5 TIMES D.P.	1.5 TIMES D.P.	1.5 TIMES D.P.
PIPING:			
** BW PIPING	≥ 3" SCH. 40, SA-106-B ≥ 2" SCH. 80, SA-106-B	≥ 2" SCH. 40, SA-106-B	≥ 2" SCH. 40, SA-106-B
SW PIPING	≤ 1 1/2" SCH. XH SA-106-B ≤ 1 1/2" SCH. 160 SA-106-B	≤ 1 1/2" SCH. XH SA-106-B ≤ 1 1/2" SCH. XH SA-106-B	≤ 1 1/2" SCH. XH SA-106-B ≤ 1 1/2" SCH. XH SA-106-B
NPT PIPING	1/4" O.D. VENTS 3/4" ELECTRO-GALV. C.S. (0.035") 3/4" O.D. ELECTRO-GALV. C.S. (0.035")	1/4" O.D. VENTS 3/4" ELECTRO-GALV. C.S. (0.035") 3/4" O.D. ELECTRO-GALV. C.S. (0.035")	1/4" O.D. VENTS 3/4" ELECTRO-GALV. C.S. (0.035") 3/4" O.D. ELECTRO-GALV. C.S. (0.035")
INSTRUMENT TUBING			
PROCESS TUBING			
FITTINGS:			
BW FITTINGS	≥ 3" SCH. 40, SA-234-WPB ≥ 2" SCH. 80, SA-234-WPB	≥ 2" SCH. 40, SA-234-WPB	≥ 2" SCH. 40, SA-234-WPB
SW FITTINGS	≤ 1 1/2" CL3000 SA-105 ≤ 1 1/2" CL3000 SA-105	≤ 1 1/2" CL3000 SA-105 ≤ 1 1/2" CL3000 SA-105	≤ 1 1/2" CL3000 SA-105 ≤ 1 1/2" CL3000 SA-105
NPT FITTINGS	RFWN BORE TO PIPE, SA-105	RFWN BORE TO PIPE, SA-105	RFWN BORE TO PIPE, SA-105
FLANGES	304SS x 1/2" THK. CG FLEXITE SUPER FLEXITALLIC SA-193-B7/SA-194-2H	304SS x 1/2" THK. CG FLEXITE SUPER FLEXITALLIC SA-193-B7/SA-194-2H	304SS x 1/2" THK. CG FLEXITE SUPER FLEXITALLIC SA-193-B7/SA-194-2H
GASKETS	SCH. 160, SA-106-B	SCH. 160, SA-106-B	SCH. 160, SA-106-B
BOLTING	CAD. PLATED C.S. PARKER A-LOK	CAD. PLATED C.S. PARKER A-LOK	CAD. PLATED C.S. PARKER A-LOK
PUMP/L.C. NIPPLES			
INSTR. TUBING FITTINGS			
PROCESS TUBING FITTINGS			

*LOW PRESSURE NPT/SW PIPING IS AIR TESTED AT 100 PSIG.
 **PIPE SCHEDULE IS SELECTED BASED ON PRESSURE AND CORROSION LIMITS.
 ***ALLOW 1/16" GAP IN SOCKET WELDING.

PLAN
SCALE 1/2"=1'-0"

PROJECT NAME: _____

DATE: _____ RB

PROJECT # _____

VENDOR TO PROCEED AS NOTED

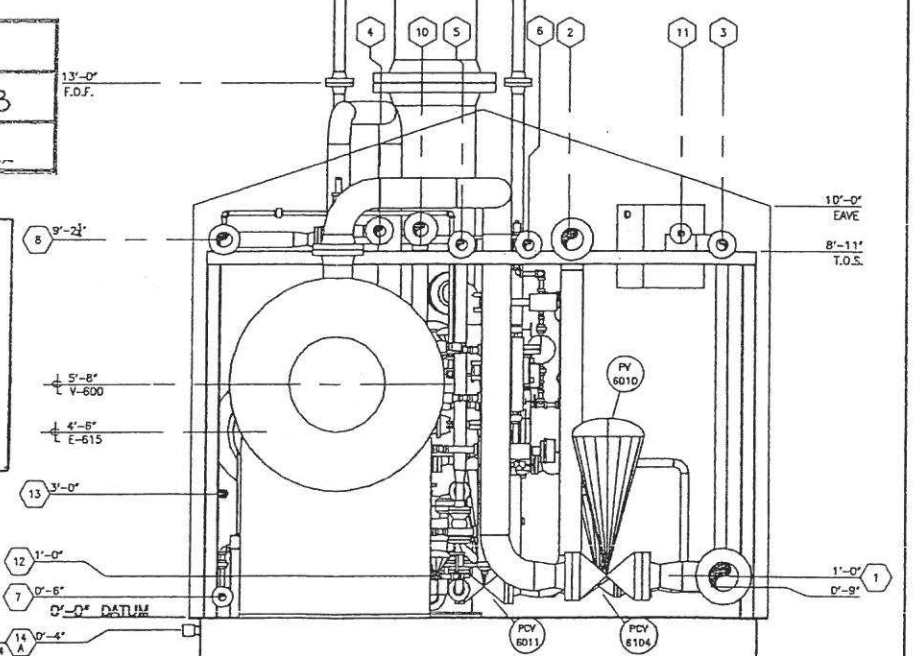
☐ APPROVED FOR CONSTRUCTION.

☐ APPROVED FOR CONST. AS NOTED

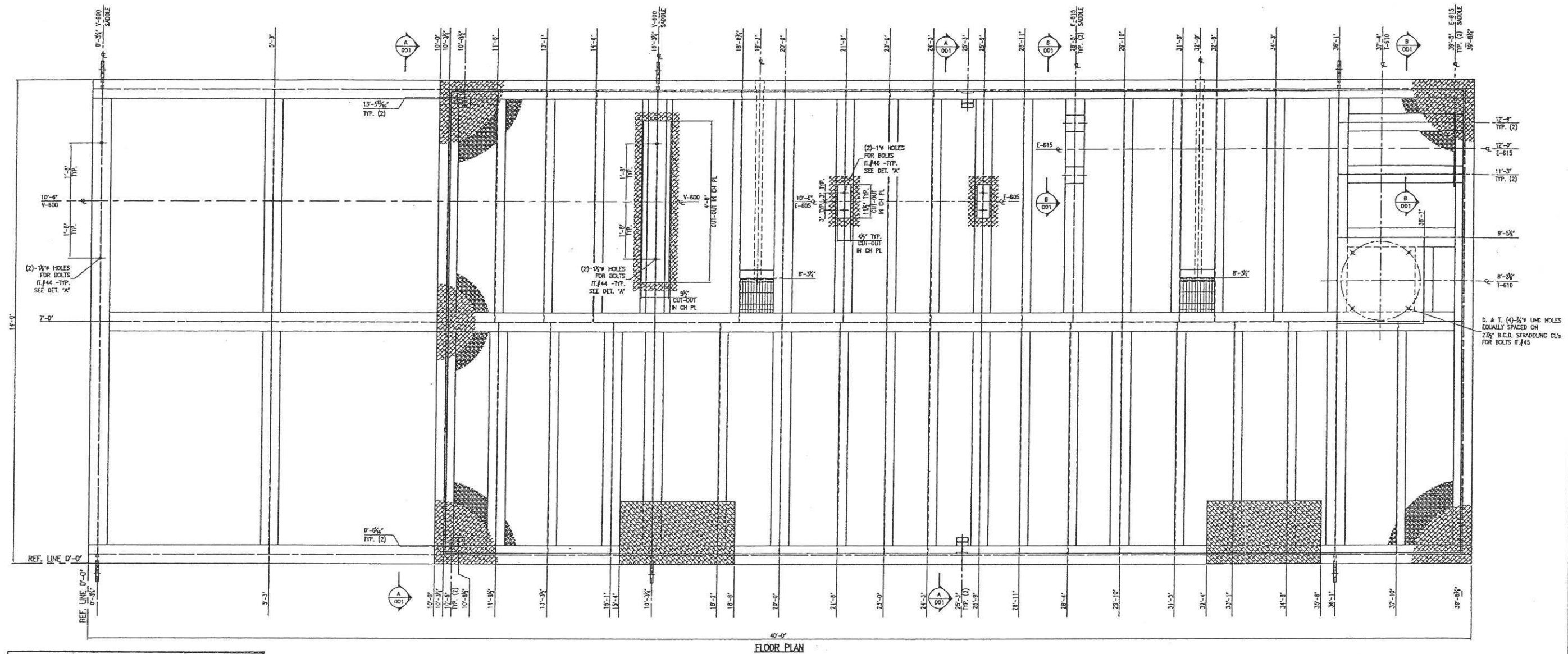
☐ REVISE AND RESUBMIT AS NOTED

SIGNED: _____

DATE: _____



D-2006-7666-SOF-001A002		MECHANICAL FLOWSHEETS	D	2006	RKL	ISSUED FOR CONSTRUCTION
D-2006-7666-SOA-002		ORTHOG VIEWS-LAYOUT/ASSEMBLY	A	2006	RKL	ISSUED FOR CUSTOMER APPROVAL
DWG.	DESCRIPTION	REV. DATE	REV. BY	REV. DATE	REV. BY	DESCRIPTION
REFERENCE DRAWINGS		REVISIONS				
ONE (1) UNIT REQUIRED		GAS & OIL PRODUCTION EQUIPMENT LTD.				
LAYOUT / ASSEMBLY CONDENSATE STABILIZATION PACKAGE		DWG/SHOP ORDER:				
REV. 0						



VENDOR TO PROCEED AS NOTED

- ☐ APPROVED FOR CONSTRUCTION.
☐ APPROVED FOR CONST. AS NOTED
☐ REVISE AND RESUBMIT AS NOTED

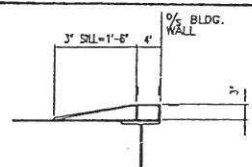
SIGNED: _____

DATE: _____

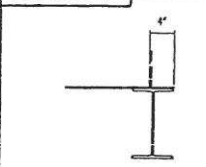
PROJECT NAME:

DATE: Nov 6/06

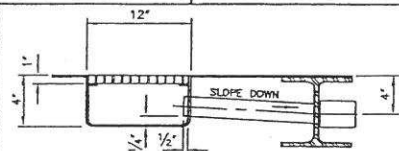
PROJECT #:



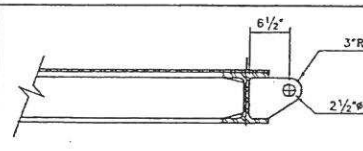
NON-REMOVABLE DOOR SILL DETAIL



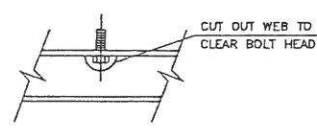
PERIMETER DRIP UP DETAIL



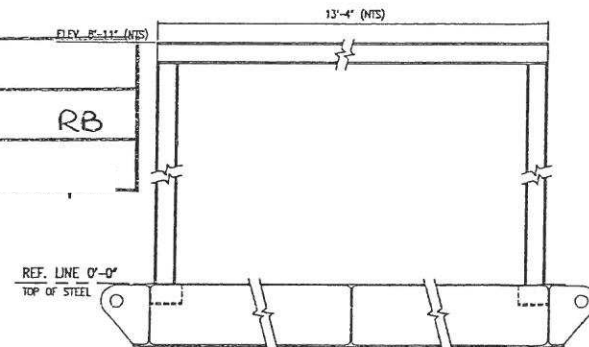
FLOOR DRAIN DETAIL




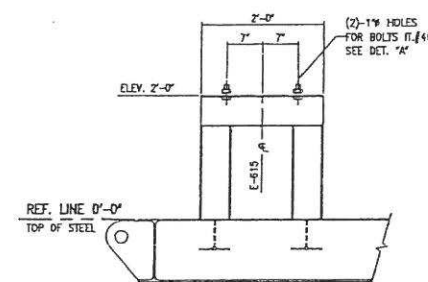
WELD DETAIL



DETAIL "A"




PIPE RACK ELEVATION
 (2) RECD -TYP.



8 E-615 SUPPORT ELEVATION
001 (2) REQ'D -TYP.


[illegible]

NOTES

1. ALL SKID MEMBERS TO BE FULLY WELDED TOP AND BOTTOM WITH TOP WELD GROUND FLUSH (SEE DETAIL). CHECKER PLATE SEAMS ARE SEAL WELDED.
2. ALL MAIN SKID MEMBERS TO BE MOUNTED FLUSH ON BOTTOM.
3. 1/16" WELD GAP IS INCLUDED IN ALL STRUCTURAL STEEL CUT LENGTHS.
4. SURFACE PREPARATION: COMMERCIAL BLAST TO SSPC-SP-6.
PRIMER: 1½ CLOVERDALE FT-101 ZINC PHOSPHATE WARM GREY OVERALL.
FINISH: 1½ CLOVERDALE 1111 SERIES MARINE ENAMEL (J20-F-34) WARM GREY OVERALL.
INSULATION: 2" THK URETHANE UNDER SKID WELD AREA.
5. USE OF THE FOLLOWING WELDING ROD(S) IS ACCEPTABLE:
☒ METAL CORE
☒ E-7010
☒ E-7018
☒ E-7024 (JET ROD)
NOTE: SHOP TO USE METAL CORE WHEREVER POSSIBLE.
6. SKID IS DESIGNED FOR A FOUR (4) POINT LIFT.
7. ESTIMATED SHIPPING WEIGHT: 14,360 Lbs.

ONE (1) UNIT REQUIRED

DRAIN	JEW
DATE	2006/10/
SCALE	$\frac{3}{4}" = 1' -$
CHK'D	

ALCO  **GAS & OIL
PRODUCTION EQUIPMENT LTD.**

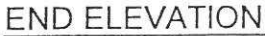
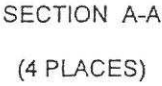
14'-0" x 40'-0" x W12 @ 26#
STRUCTURAL STEEL SKID

	LOCATION:
	CUSTOMER:

CUSTOMER:

DWG/SHOP ORDER:	
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REV. 0



SIGNED: _____
DATE: _____

RPM= 550
HP= 9 PER FAN
BLADE ANGLE= 17

UNIT: 630401
TAG: 7666-50
JOB: 06304

NOTES

1. WEIGHT: 6618 POUNDS
2. FINISH: ACE std prep. w/ one coat QL-5505 primer
3. FAN DRIVEN BY V-BELT DRIVE BY (1) 10 HP 1800 RPM 460/3/50 TEFC ELECTRIC MOTOR
4. ASME CODE AND NATIONAL BOARD ON AC-620, WITH CRN'S FOR ALBERTA
5. HAILGUARD,BUGSCREEN,MURPHY(VS-2-EX) XP VIBRATION SWITCH,

SEE CL BELOW - THESE DIMENSION (S) ARE SYMETRICAL
ABOUT THE CENTER OF COOLER.

[illegible]