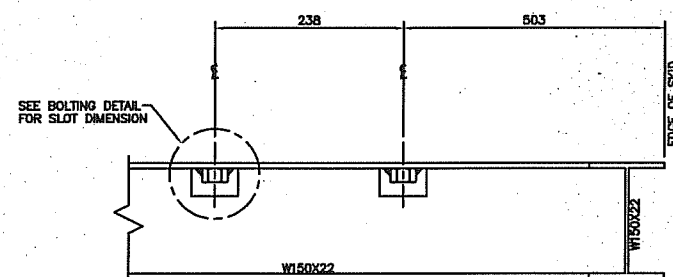
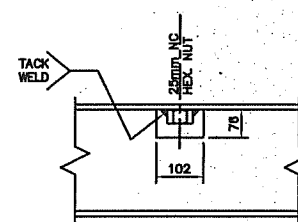


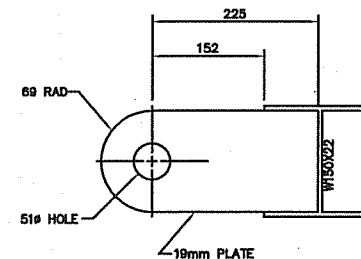
SKID PLAN VIEW



VIEW 'A-A'
N.T.S.



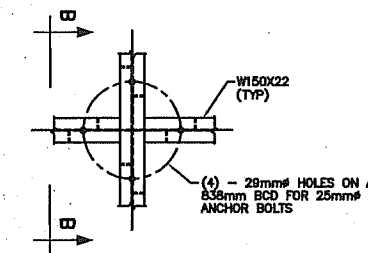
TYPICAL BOLTING DETAIL
N.T.S.



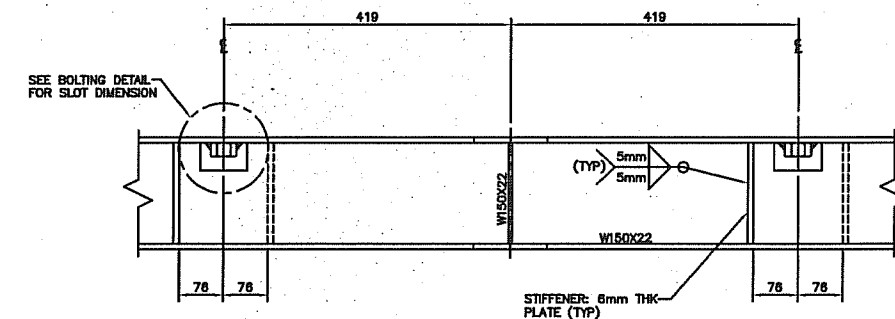
LIFT LUG DETAIL
N.T.S.

GENERAL STRUCTURAL STEEL NOTES:

- ALL DIMENSIONS ARE IN MILLIMETERS UNLESS NOTED. ALL ELEVATIONS ARE REFERRED FROM TOP OF CHECKERED PLATE.
- ALL WORK SHALL GENERALLY CONFORM TO THE LATEST EDITIONS OF THE FOLLOWING CODES AND STANDARDS:
CSA W47.1-92
CISC HANDBOOK OF STEEL CONSTRUCTION
- ALL STEEL SHALL BE OF NEW STOCK AND SHALL BE IN ACCORDANCE WITH CSA C40.21-M. STRUCTURAL STEEL SHALL BE GRADE 300W. PLATE MATERIAL SHALL BE 44W. EXCEPT CHECKERED PLATE TO BE A-36.
- WELDING SHALL BE IN GENERAL CONFORMANCE WITH CSA W59-1989. FILLER METAL SHALL CONFORM TO CSA STD. W48.5-M - E4802C-6-CH. WELDS TO BE 6mm CONTINUOUS FILLET WELD UNLESS NOTED. USE ORBAN WELDING PROCEDURE AS SHOWN IN WELDING DETAILS.
- CHECKERED PLATED SEAMS TO BE CONTINUOUSLY ON ONE SIDE. STITCH WELD TO SKID USING 5mm FILLETS 50mm AT 300mm INTERVALS.
- CLEAN ALL STEEL SURFACES PRIOR TO PAINTING TO SSPC-SP3 MECHANICALLY CLEANED.
- PRIMER TO BE ONE(1) COAT OF ZINC CHROMATE
- PAINTING TO BE TWO(2) COATS OF WARM GREY ENAMEL
- UNDERSIDE OF SKID SHALL BE INSULATED WITH 3" THK URETHANE SPRAYED FOAM.
- WEIGHT OF STRUCTURAL STEEL SKID (INCLUDING INSULATION) IS APPROX. 4,200 LBS.



V-100 BASE DETAIL
N.T.S.



VIEW 'B-B'
N.T.S.

WELD DETAILS

1. EXTERIOR BEAM CONN. WPDS - B-LIB-FC/F2	2. INTERIOR BEAM CONN. WPDS - B-LIB-FC/F2	3. WF/CHANNEL CONN. WPDS - F1/F2	4. ANGLE CONN. WPDS - F1/F2	5. LIFT LUG CONN. WPDS - F2
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(1) REQ'D
TIME CARD
05-264-SK

ConocoPhillips
Canada
CPC VENDOR DWG NO.: ELM-086-VEN-000-0012

ORBAN INDUSTRIES LTD.
CALGARY, ALBERTA

DRAWN BY: DG	DATE: 05-08-29
CHECKED BY: KS	SCALE: 1:20

**STRUCTURAL STEEL SKID FOR INLET SEPARATOR/
BLOWCASE SKID PACKAGE**

BURLINGTON RESOURCES CANADA LTD.	05-264-F	REV. A
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