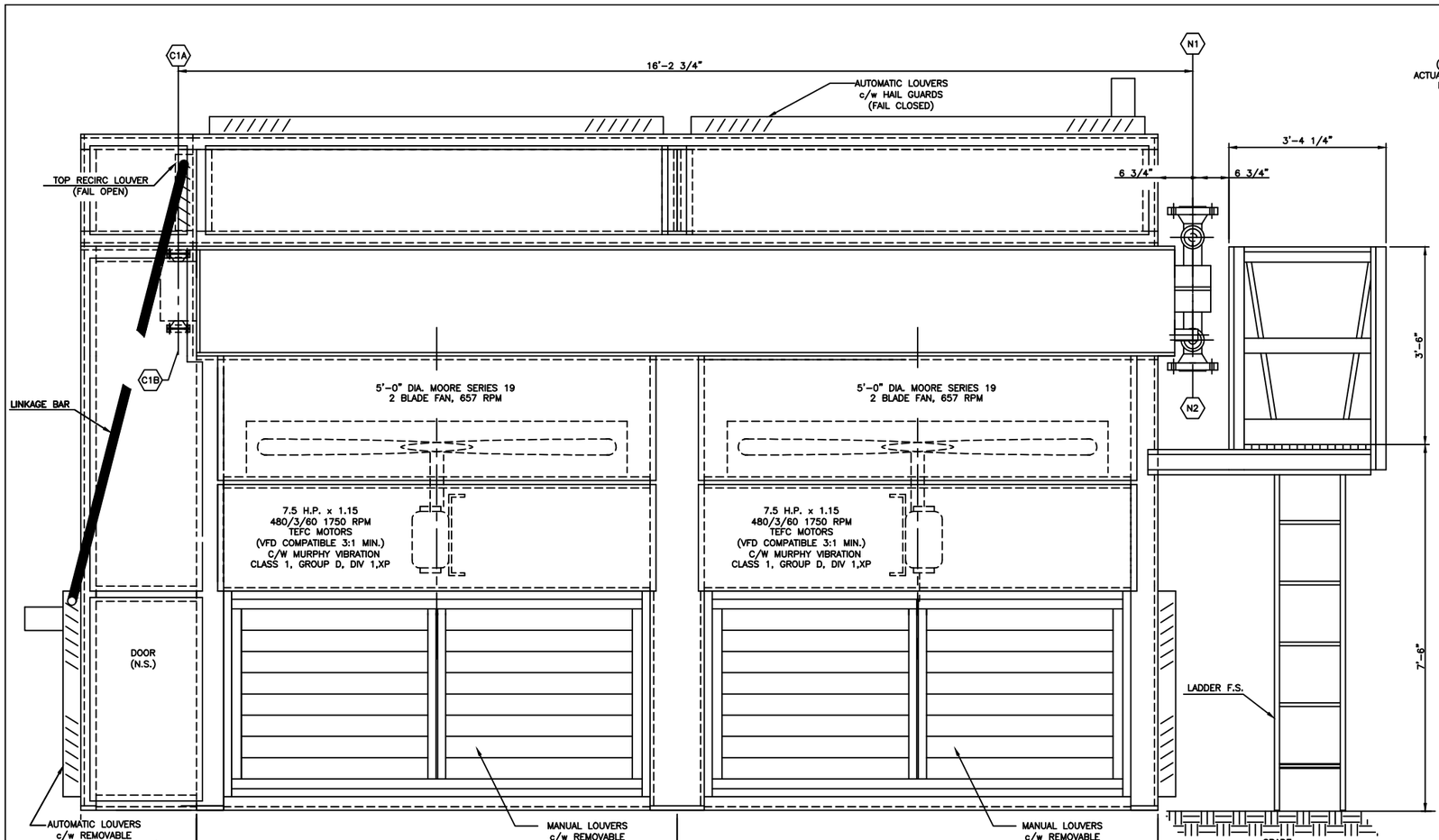
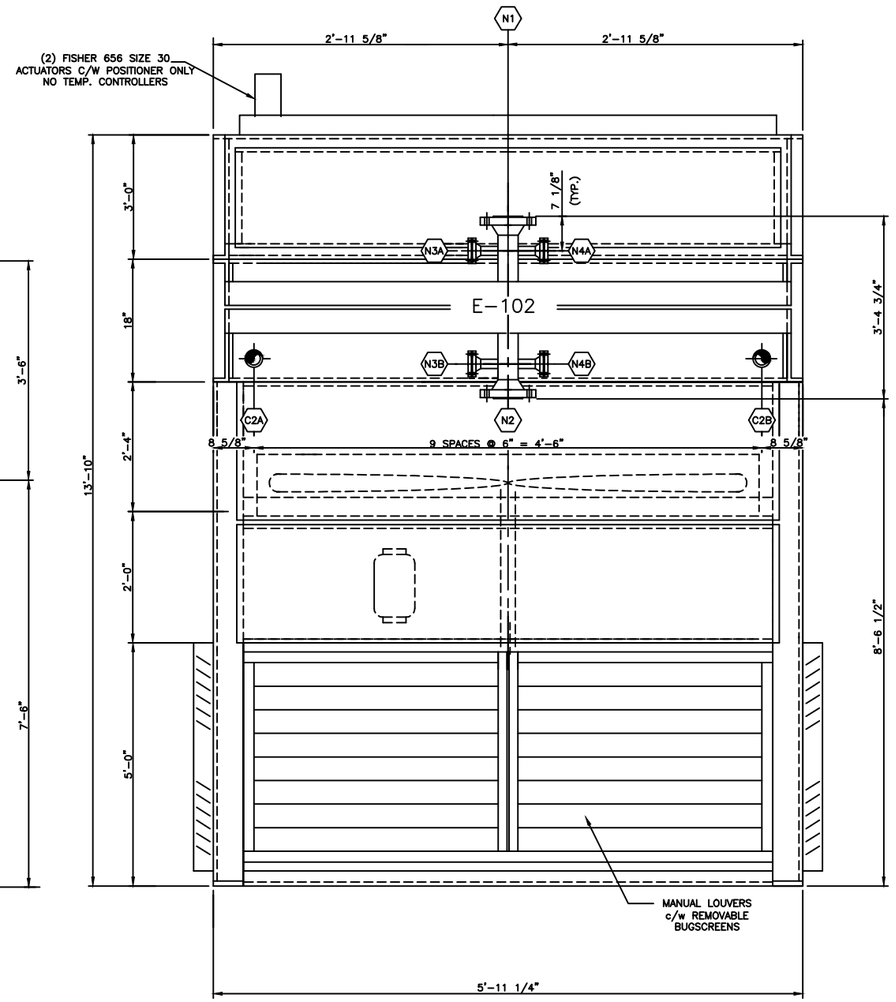
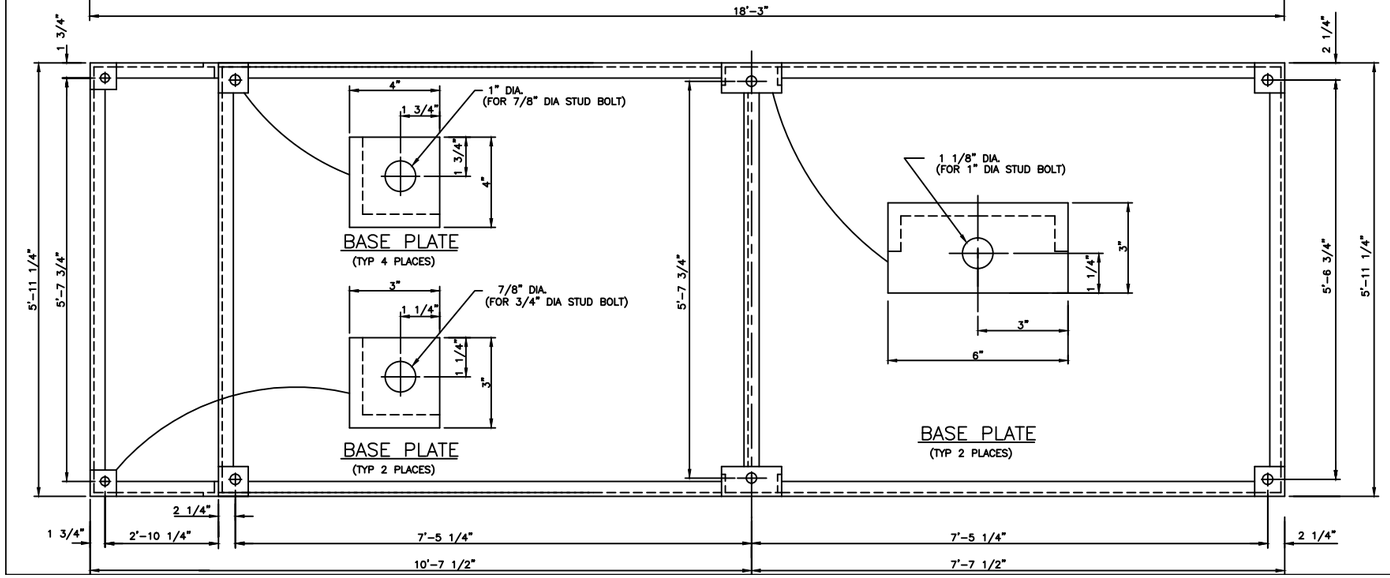




END VIEW

(LADDER AND PLATFORM OMITTED FOR CLARITY)



NOZZLE / CONNECTION SCHEDULE					
REF.	QTY.	SIZE	RATING	TYPE	SERVICE
N1	1	3"	1500#	RTJWN	INLET
N2	1	3"	1500#	RTJWN	OUTLET
N3A/B	2	2"	1500#	RTJWN	PJ.'S C/W BLIND
N4A/B	2	2"	1500#	RTJWN	TJ.'S C/W BLIND
C1A/B	2	2"	1500#	RTJWN	VENT / DRAIN
C2A/B	2	1"	6000#	SCRD	HEATING COIL CONNECTIONS

CONSTRUCTION / GENERAL NOTES	
NO.	
1	ALL STRUCTURAL MATERIAL: SURFACE PREP: SSPC-SP6 (COMMERCIAL GRADE) PAINT: ONE COAT OF RED OXIDE SHOP PRIMER CLOVERDALE 71330 (2.0-3.0 mils DFT.) FINISH: ONE COAT HIGH GLOSS INDUSTRIAL ENAMEL FINISH CLOVERDALE 74 SERIES (1.0-1.5 mils DFT.) CUSTOMER TO SPECIFY COLOR
2	HEADER BOXES ONLY SURFACE PREP: SSPC-SP10 (NEAR WHITE BLAST) PRIME: ONE COAT OF INORGANIC ZINC - RICH SILICATE, INTERZINC 22 (2.0-3.0 mils DFT.) FINISH: ONE COAT HIGH TEMPERATURE SILICONE ALUMINUM, INTERTHERM 50 (1.0-2.0 mils DFT) CUSTOMER TO SPECIFY COLOR
3	ALL PLATE MATERIAL TO BE 100%U.R. & U.T. & STRESSED RELIEVED
4	SOUR SERVICE: ALL MATERIAL TO MEET NACE MR0175 LATEST EDITION
5	REGISTRATION: PROVINCE OF ALBERTA.

OUTLINE DRAWING

CALHEX INDUSTRIES LTD.
1390 - 17th AVENUE S.E.
CALGARY, ALBERTA T2G 5J3

CUSTOMER: NATCO CANADA
FOR
CONOCO PHILLIPS

PROJECT: REGEN GAS COOLER
(1) 5.4 x 16 x 4RF E-102
NARAWAY & SHERMAN CENTRAL DYHYD. FACILITIES
NATCO PO#: 030664

ENGINEERING RECORDS	NAME	DATE
DRAWING BY:	D.KLADNIK	DEC 10/04
CHECKED BY:	M.SOJKA	DEC 10/04
APPROVED BY:	M.SOJKA	

SCALE: N.T.S.

L.S.D. NO.: -

DWG. NO.: 04-0154-0

REV: 0