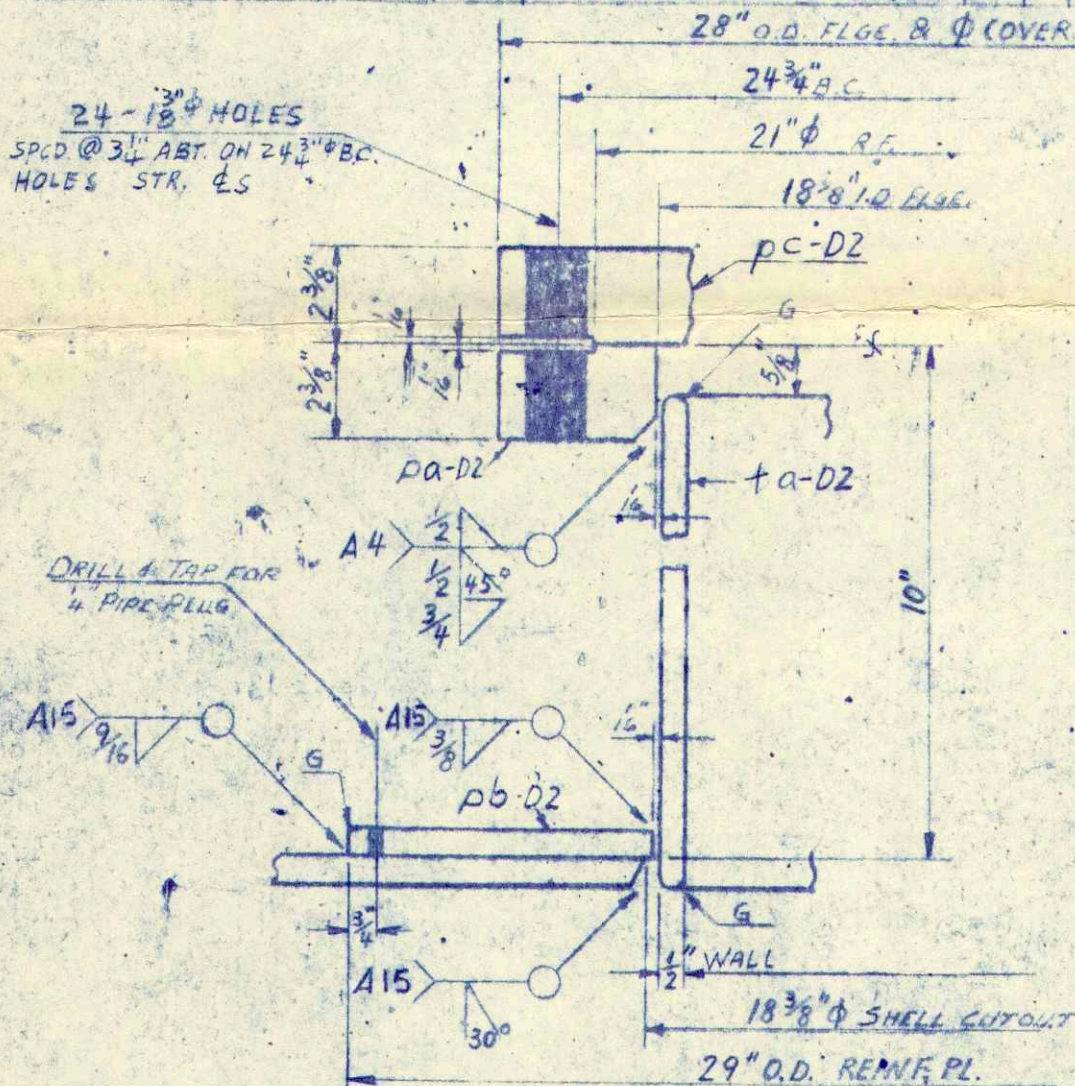


## BILL OF MATERIAL

BLUE PRINTS					
Set	Dept.	Pri.	Set	Dept.	Pri.
1.	S. O.	1	7.	Shipper	1
2.	T. S.	1	8.	Insp.	1
3.	Markers	1			
4.	Fitters	1			
5.	Mach. S.	1			
6.	Store Rm.	1	Total		8

LINE	SCALE WEIGHT		MARK	ASSY R.	DESCRIPTION	LENGTH		STEEL	ORDER DEPT	
	CAR	SHAPE R.				FT.	IN.		SIZE	ITEM
			G		18" $\phi$ MANHOLE 1-REQD					
			TA-D2	1	18" $\phi$ E.H. SMLS. ST. PIPE $\frac{1}{16}$ " P.B.E.	0	11	86	A53B	
			PA-D2	1	PL 28" O.D. X 2 $\frac{3}{8}$ " $\phi$ X 18 $\frac{1}{8}$ " I.D.			240	A201 GRB.FBX	
					21" $\phi$ X $\frac{1}{16}$ " R.F.					
					24-1 $\frac{3}{8}$ " $\phi$ HOLES SPCD @ 3 $\frac{1}{4}$ " ABT. ON 24 $\frac{3}{4}$ " B.C. HOLES STR. &					
					GASKET J.M. 60 23 $\frac{3}{8}$ " O.D. X $\frac{1}{8}$ " X 19 $\frac{1}{2}$ " I.D.					
			PB-D2	1	REINF. PL. 29" O.D. X 97" X 18 $\frac{1}{8}$ " I.D.			111	A212 GRB.FBX	
					(ROLL RAD. 517) DRILL & TAP 1" I.P.S. TELL TALE HOLE					
				24	1 $\frac{1}{4}$ " $\phi$ MACH. BOLTS HD. 8 TPI.	0	64		A307-B	
				24	1 $\frac{1}{4}$ " $\phi$ HVY HEX NUTS 8 TPI.				A7	
			PC-D2	1	COVER PL. 28" $\phi$ X 2 $\frac{3}{8}$ " $\phi$			412	A283 GR.C	
					21" $\phi$ X $\frac{1}{16}$ " R.F.					
					24-1 $\frac{3}{8}$ " $\phi$ HOLES ON 24 $\frac{3}{4}$ " B.C.					



SHOP:  
FOR DAVIT DETAIL SEE D4

DETAILS SHOWN FOR  
18"  $\phi$  MANHOLE - 1 REQD. MK. G

NOTE: G MEANS GRIND CORNER TO  $\frac{1}{4}$ " RAD.  
BEFORE WELDING.

MANNIX GILL LTD. P.O. #735  
DETAILS SHOWN FOR ONE TANK - 3 REQD. ITEM 423-1

DETAILS OF 18"  $\phi$  MANHOLE FOR 132" I.D. PROPANE PRODUCT TANK

7966

F.E

D2

CANADIAN GULF OIL CO. LTD

R.F. P.K.E

11-7-55

CONTRACT

FABRICATE AT

SHEET No.

CUSTOMER

NEVIS

ALBERTA

By: Chkd

By: Date Line

REVISIONS

REVISIONS