

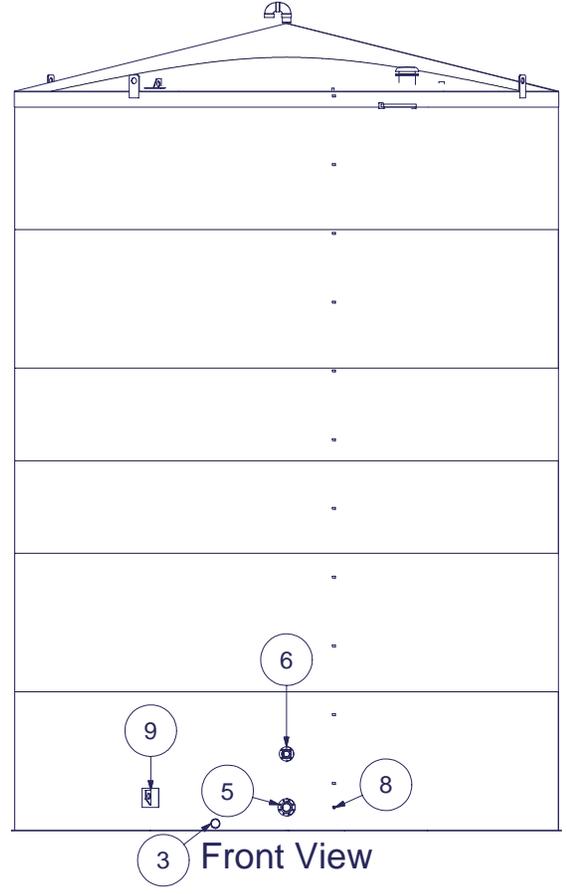
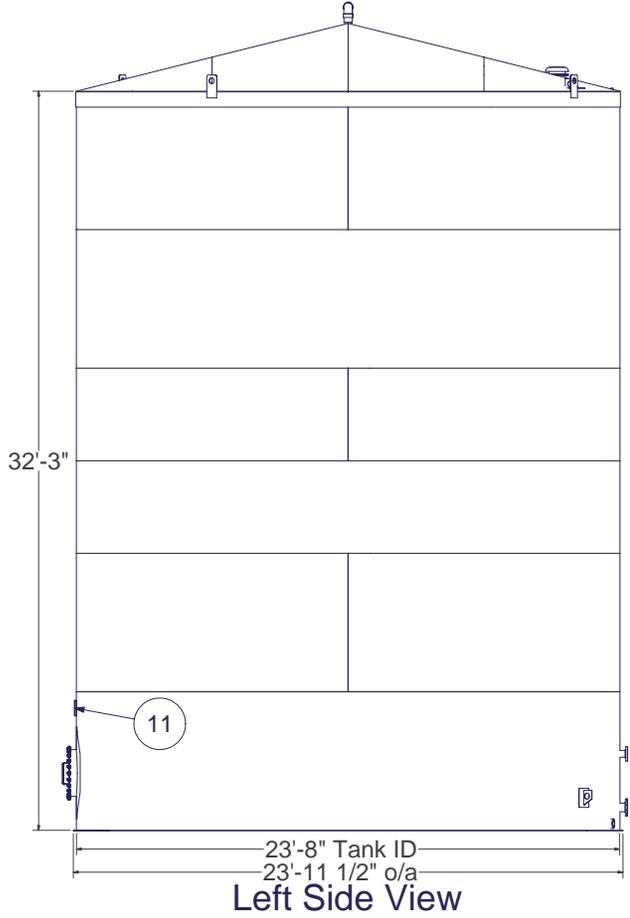
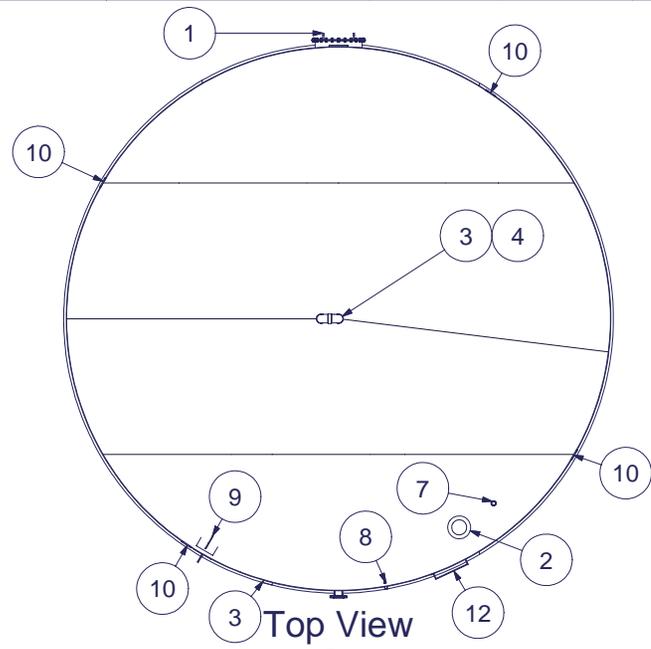
2500 BBL Fertilizer Tank

(330,750 L)
Main Drawing

Parts List	
ITE	DESCRIPTION
1	24" Side Manway w/ Repad
2	8" Thief Hatch (Sweet)
3	4" Half Coupler
4	4" Poly Vapour Vent
5	4" RFSO Flange (SS) w/ Internal PVC Piping
6	3" RFSO Flange (SS) w/ Internal PVC Piping
7	2" Half Coupler
8	2 1" Full Coupler (Site Tube)
9	Tailing Lug
10	4 12" Vertical Lift Lug
11	API Plate
12	Ladder Bracket

General Notes:

- 1) All elevation measurements are from top of floor.
- 2) Tolerance for circumference measurements are +/- 3/8".
- 3) Tolerance for elevation measurements are +/- 1/8".
- 4) Tolerance for nozzle tangency is +/- 1/8".
- 5) Imperial circumference measurements calculated from tank OD = 74'-5 3/8".



AUTHORIZED TO PROCEED WITH CONSTRUCTION

BY _____

DATE _____

CONSTRUCTION BEGINS AFTER WE RECEIVE PROJECT AUTHORIZATION

ANY CHANGES AFTER THIS DATE MAY CAUSE SIGNIFICANT DELAYS AND/OR ADDITIONAL COST TO THE PROJECT

AGI - ENVIROTANK

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ENVIROTANK SPECIALISTS

STEEL REQUIREMENTS:
PLATE - ASTM A36
SHEET - N/A

EXTERIOR SURFACE PREPARATION:
SANDBLASTED TO - SSPC-SP7

INTERIOR SURFACE PREPARATION:
SANDBLASTED TO - SSPC-SP10

TANK TOP COAT:
TOP COAT COLOUR - Ford Blue (Endura)
EXTERIOR PRIMER - Phillips Epoxy
COATS - Floor ext. - Red Oxide

INTERNAL COATING:
INTERIOR PRIMER -
PRIMER ACTIVATOR -
COATS -

TESTING:
PRIMARY - 0.75 PSI
SECONDARY - N/A

TANK BUILT TO SPECIFICATIONS OF:
API

REVISION	DATE	DESCRIPTION
REVISIONS		
DRAWN	Kevin	DATE 9/6/2005
CHECKED		DATE
APPROVED		DATE
SIZE	SCALE NTS	1
DWG NO	17574 - Main Drawing.idw	
WO #	17574	TANK SIZE 2500 BBL
CUSTOMER Andrukow Farm Sales Ltd.		