

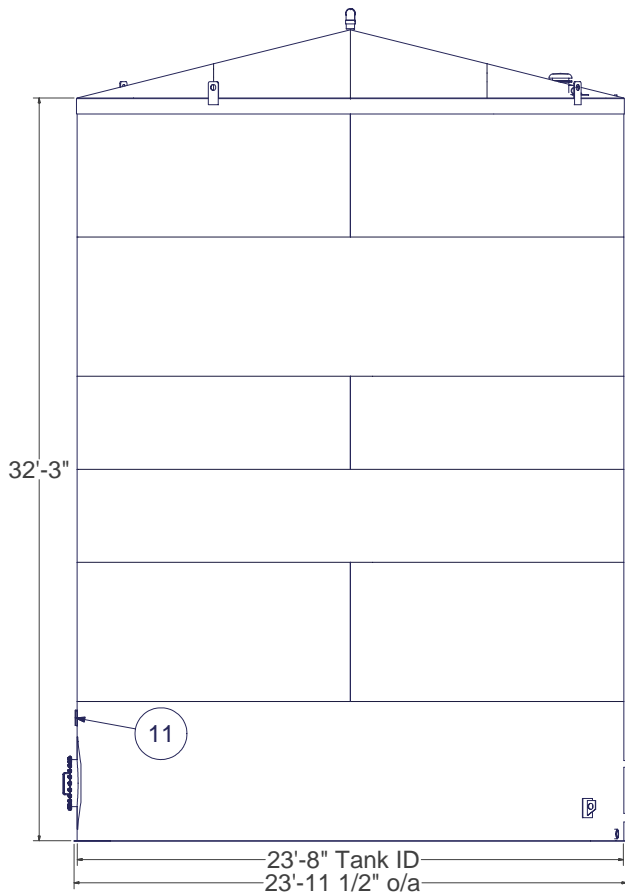
# 2500 BBL Fertilizer Tank

(330,750 L)  
Main Drawing

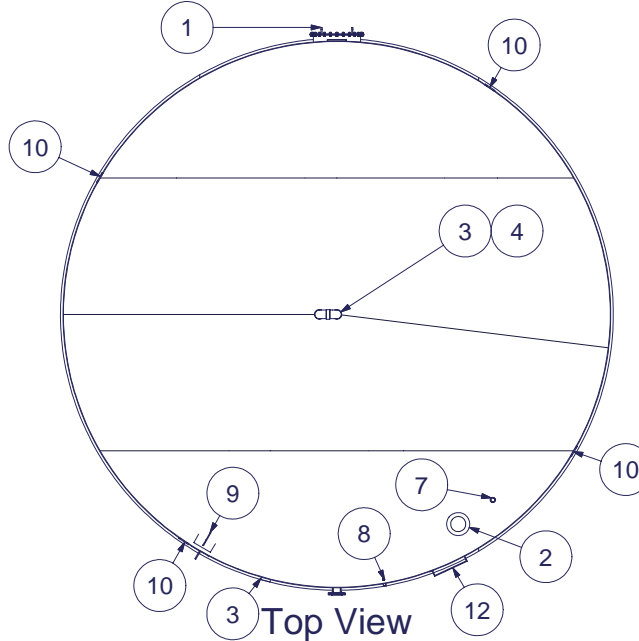
Parts List		
ITE	Q	DESCRIPTION
1	1	24" Side Manway w/ Repad
2	1	8" Thief Hatch (Sweet)
3	2	4" Half Coupler
4	1	4" Poly Vapour Vent
5	1	4" RFSO Flange (SS) w/ Internal PVC Piping
6	1	3" RFSO Flange (SS) w/ Internal PVC Piping
7	1	2" Half Coupler
8	2	1" Full Coupler (Site Tube)
9	2	Tailing Lug
10	4	12" Vertical Lift Lug
11	1	API Plate
12	1	Ladder Bracket

## General Notes:

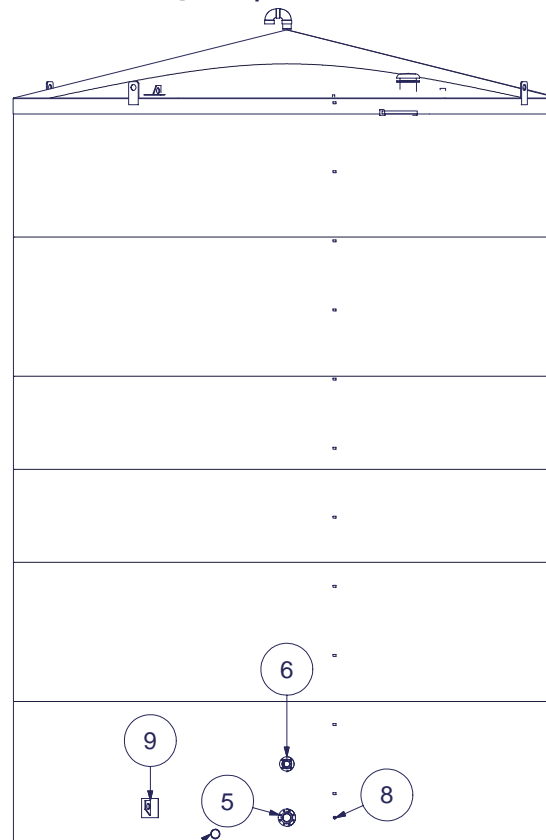
- 1) All elevation measurements are from top of floor.
- 2) Tolerance for circumference measurements are +/- 3/8".
- 3) Tolerance for elevation measurements are +/- 1/8".
- 4) Tolerance for nozzle tangency is +/- 1/8".
- 5) Imperial circumference measurements calculated from tank OD = 74'-5 3/8".



Left Side View



Top View



Front View

AUTHORIZED TO PROCEED  
WITH CONSTRUCTION

BY \_\_\_\_\_

DATE \_\_\_\_\_

CONSTRUCTION BEGINS AFTER WE  
RECEIVE PROJECT AUTHORIZATION

ANY CHANGES AFTER THIS DATE MAY  
CAUSE SIGNIFICANT DELAYS AND/OR  
ADDITIONAL COST TO THE PROJECT

## AGI - ENVIROTANK

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## ENVIROTANK SPECIALISTS

### STEEL REQUIREMENTS:

PLATE - ASTM A36  
SHEET - N/A

### EXTERIOR SURFACE PREPARATION:

SANDBLASTED TO - SSPC-SP7

### INTERIOR SURFACE PREPARATION:

SANDBLASTED TO - SSPC-SP10

### TANK TOP COAT:

TOP COAT COLOUR - Ford Blue (Endura)  
EXTERIOR PRIMER - Phillips Epoxy  
# COATS - Floor ext. - Red Oxide

### INTERNAL COATING:

INTERIOR PRIMER -  
PRIMER ACTIVATOR -  
# COATS -

### TESTING:

PRIMARY - 0.75 PSI  
SECONDARY - N/A

### TANK BUILT TO SPECIFICATIONS OF:

API

## REV 1

REVISION	DATE	DESCRIPTION
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REVISIONS		
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DRAWN	Kevin	DATE 9/6/2005
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CHECKED		DATE
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APPROVED		DATE
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SIZE E	SCALE NTS	1
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DWG NO	17574 - Main Drawing.idw
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WO #	17574	TANK SIZE	2500 BBL
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CUSTOMER	Andrukow Farm Sales Ltd.
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